

# HALFEN FLEXIBLE FRAMING CONNECTIONS

## TECHNICAL PRODUCT INFORMATION



HALFEN FLEXIBLE FRAMING CONNECTIONS

MT-FFC 14.2-E

FRAMING SYSTEMS

**NEW!**

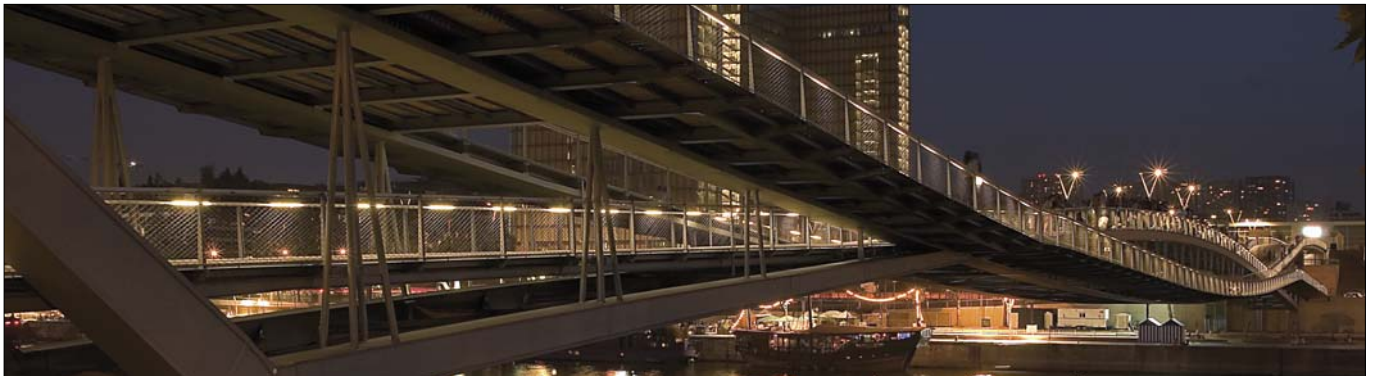
- CE marking  
EN 1090-1, EN 1090-2  
for all framing cantilever brackets
- with load capacities according to  
Eurocode 3



**HALFEN**  
YOUR BEST CONNECTIONS

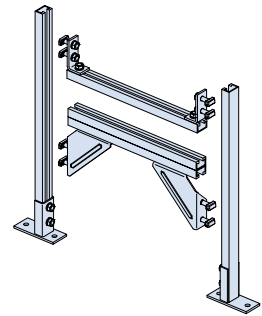
# HALFEN FRAMING SYSTEMS

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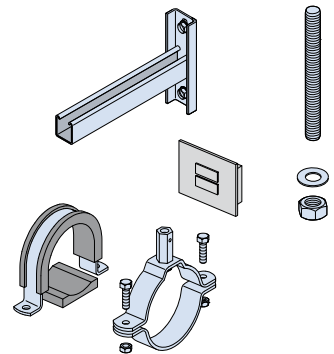
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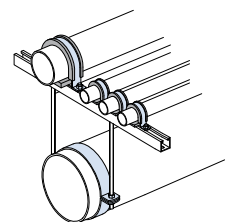
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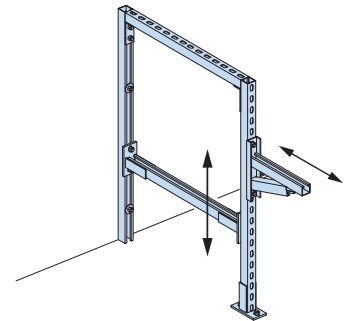


# HALFEN FRAMING SYSTEMS

## General Overview

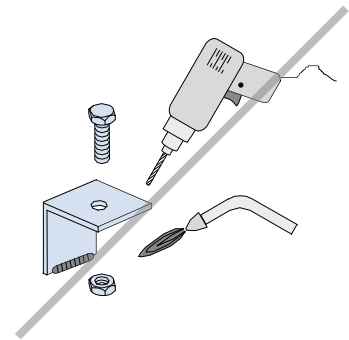
Flexible framework constructions offer a whole range of benefits:

- quick assembly of supporting frames
- on-site adjustable, due to flexible assembly system in channel slots
- existing framework constructions are easily altered or up-graded
- corrosion protection of all equipment is not compromised by bolting
- no meticulous preliminary planning of drilling templates necessary
- construction tolerances can be compensated on-site
- large selection of material from low to high loads



With HALFEN Framing channels you avoid:

- time consuming planning of inflexible bolted fixings
- costly corrosion protection work on completed or existing structural components
- costly manufacturing of bolting
- preliminary or subsequent mechanical work on-site i.e. drilling and welding



## Product information

You can find more information, for example, on bearing loads and notes on dimensioning and material, for all HALFEN Framing channels in our catalogue **MT-FBC-E "HALFEN Flexible bolt connections**, Technical Product Information".

Available for download as a pdf file at [www.halfen.de](http://www.halfen.de) – **Downloads – Brochures – Catalogues – Framing Systems.**



## Quality

Quality is an outstanding characteristic of our products. HALFEN materials and products are subject to stringent quality controls.

A quality audit by the DNV GL confirmed that our quality management system fulfils the requirements of ISO 9001:2015.



# HALFEN FRAMING SYSTEMS

## General Overview

### European standards EN 1090 / EN 1993

The new EN 1090 series of standards replace the previous DIN 18800-7 Standard, regulating execution of steel structures and manufacturing qualifications.

European standard EN 1090-1 specifies requirements for conformity assessment (CE marking) of structural components which will be placed on the European market as construction products. The conformity assessment covers production characteristics and where appropriate, the structural design characteristics.

The EN 1090-2 Standard regulates the requirements applicable to the execution of steel structures. This standard applies to structures that are verified according to the appropriate section of EN 1993 (EC3).

The phase-out period for DIN 18800-7 ended on the 30<sup>th</sup> of June 2014.

Basis for the evaluation of conformity of steel construction products is the system of assessment of conformity 2+ according to Construction Products Regulation (CPR) EU No. 305/2011.



EN 1090-1, EN 1090-2  
2499 – CPR-0113070-00-01



The CE marking confirms conformity with the declared performance of HALFEN Products and with all relevant European harmonized standards in the European Union.

HALFEN Framing channels are also subject to these regulations. To meet CE evaluation obligations the marked products are statically verified in accordance with EN 1993 and the principal performance characteristics are detailed in the respective Declaration of Performance, CONF-DOP\_KON. CE marking is mandatory from the 1<sup>st</sup> of July 2014 when distributing load bearing metallic construction products in the European market.

HALFEN is certified by the notified Body ZDH-ZERT GmbH. Apart from production, the certification includes the method of calculation required by the HALFEN Engineers and their respective qualifications.

### Design method

The European standard EN 1993 was created with the intention to establish uniform, Europe-wide calculation methods for steel structures. However, because these calculation methods have not yet been adopted in all industries we have decided to include two sets of values for cantilever load capacities in the following tables.

- working loads will continue to be defined as "allow. F" and
- design values of the resistance will be defined as „F<sub>Rd</sub>“.

The term "design value" is taken from the current applicable standards, for example EN 1993 (EC3), with new safety concept, and must be strictly differentiated from the term "allowable load". The European standard which is based on the so called "partial safety factors" is applied to material resistance as well as to the action (load). The following verification is required:

$$F_{Ed} \leq F_{Rd}$$

F<sub>Ed</sub> = calculation value for action  
F<sub>Rd</sub> = design value for resistance

The traditional, deterministic safety concept however, is based on the method of using a global safety factor for material resistance and is known as the "allowable load method" or "allowable tension method". These methods are used in mechanical and apparatus engineering. In these cases the allowable values for load capacity are calculated. Verification is as follows:

$$F \leq \text{allow. F}$$

F = load on the structure  
allow. F = allowable load

# HALFEN FRAMING SYSTEMS

## Application Examples

### Flexible framework construction

Standardised complete system consists of:



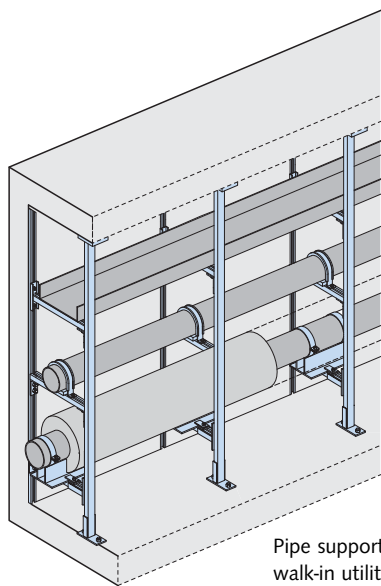
HALFEN Framing channels



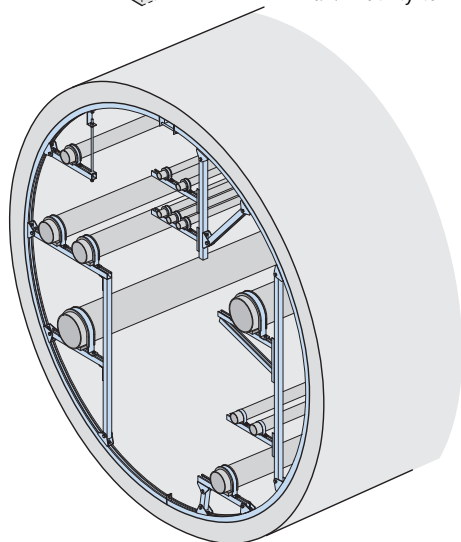
HALFEN Bolts / Locking plates



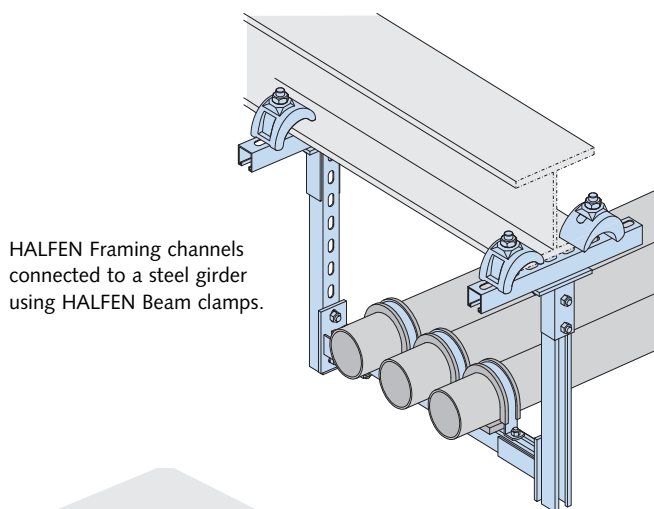
HALFEN Connection elements



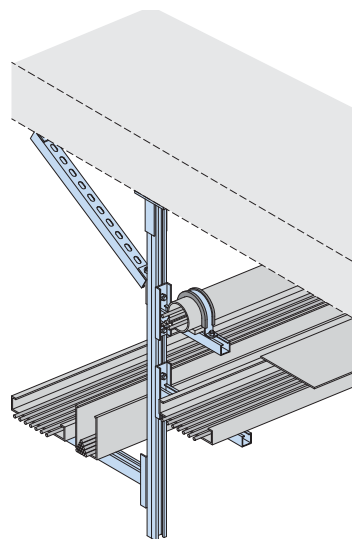
Pipe support in walk-in utility tunnels.



Pipes and cable-trays with height adjustable cantilever brackets.



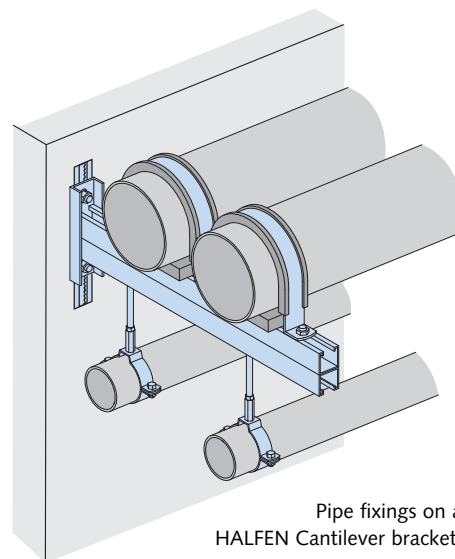
HALFEN Framing channels connected to a steel girder using HALFEN Beam clamps.



HALFEN Channels can be fixed to numerous types of support structures:

- clamped on sectional steel supports
- welded onto structural steel members
- bolted onto HALFEN Cast-in channels
- fixed onto concrete or brickwork using dowels, etc.

HALFEN Bolts and locking plates can be inserted anywhere on the framing channels in the profile slot allowing a quick, safe and fully adjustable connection of components.




Pipe fixings on a HALFEN Cantilever bracket.

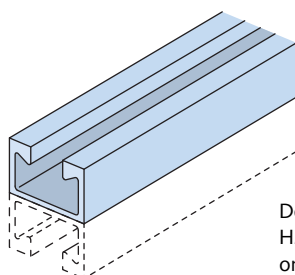
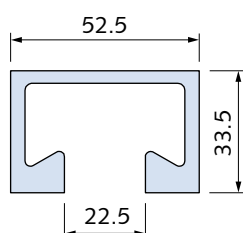
# HALFEN FRAMING SYSTEMS

## HALFEN System 52 – Heavy Duty

### System 52

The framing system for **heavy loads** consists of the hot-rolled channel HM 52/34 and 10 connection elements. For greater bending requirements the double channel HM 52/34 D is available. System 52 is also available as a channel ring system, which is made to the customer specifications (see page 8).

 **Framing channel HM 52/34**  
hot-rolled



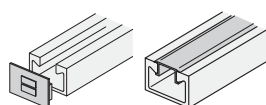
Double channel  
HM 52/34 D  
on request

HM 52/34		
Material	Order no. 0280.	Length [mm]
WB	190-00002	6070
FV	190-00003	
A4	190-00001	

Channel data, measurements, load bearing capacities, etc. can be found in the Technical Product Information MT-FBC-E "HALFEN Flexible bolt connections" (see page 17).

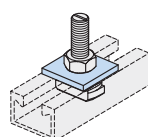
#### Accessories

HPE 52/34 Channel end caps  
PA - 22 Channel cover



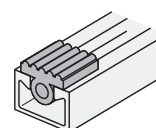
see page 24

VUS 52/34 Washers



see page 18

SDM 41/8 Vibration absorber



see page 23



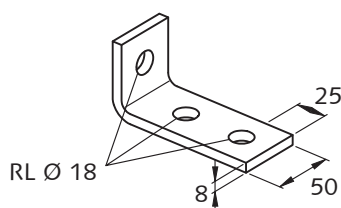
HALFEN Bolt **HS 50/30**,  
HALFEN Bolt with nib **HSR 50/30**  
Locking plate **GWP 50/30**

Bolt data, measurements, load bearing capacities, etc. can be found in the Technical Product Information "HALFEN Flexible bolt connections" (see page 21).



**Fitting system HVT 52**

Standard dimensions [mm]:  
Unless otherwise stated, the following dimensions apply to all connection elements for HVT 52.



Recommended HALFEN Bolts:  
HS 50/30 - M16 × 40 and  
HSR 50/30 - M16 × 40

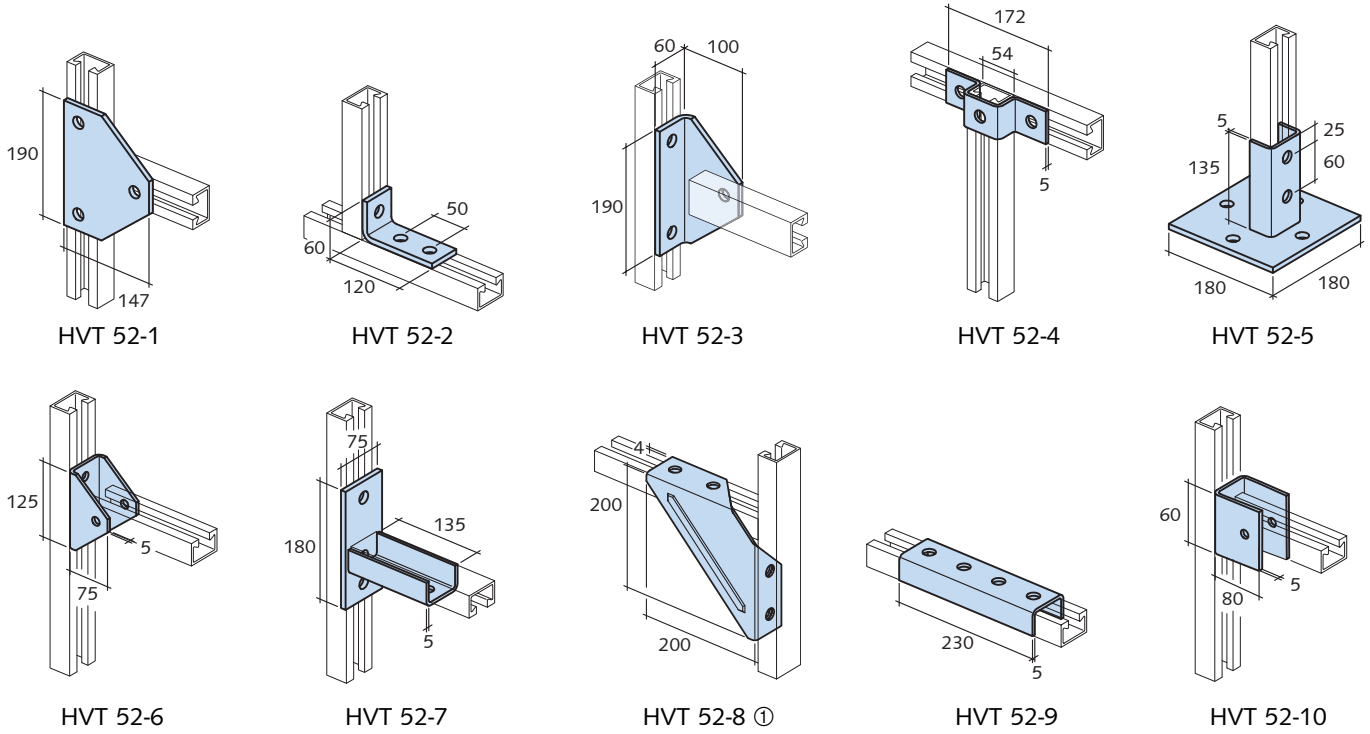
#### Connecting elements – System 52

FV = hot dip galvanized		A4 = stainless steel W1.4571/1.4401	
Article name	Order no. 0312.040-	Article name	Order no. 0312.040-
HVT - 52 - 1 - FV	00001	HVT - 52 - 1 - A4	00011
HVT - 52 - 2 - FV	00002	HVT - 52 - 2 - A4	00012
HVT - 52 - 3 - FV	00003	HVT - 52 - 3 - A4	00013
HVT - 52 - 4 - FV	00004	HVT - 52 - 4 - A4	00014
HVT - 52 - 5 - FV	00005	HVT - 52 - 5 - A4	00015
HVT - 52 - 6 - FV	00006	HVT - 52 - 6 - A4	00016
HVT - 52 - 7 - FV	00007	HVT - 52 - 7 - A4	00017
HVT - 52 - 8 - FV	00008	HVT - 52 - 8 - A4	00018
HVT - 52 - 9 - FV	00009	HVT - 52 - 9 - A4	00019
HVT - 52 - 10 - FV	00010	HVT - 52 - 10 - A4	00020

# HALFEN FRAMING SYSTEMS

## HALFEN System 52 - Heavy Duty

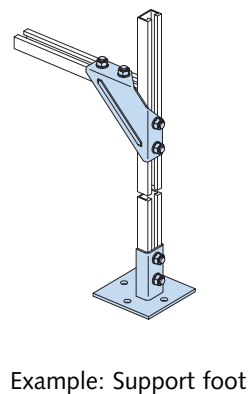
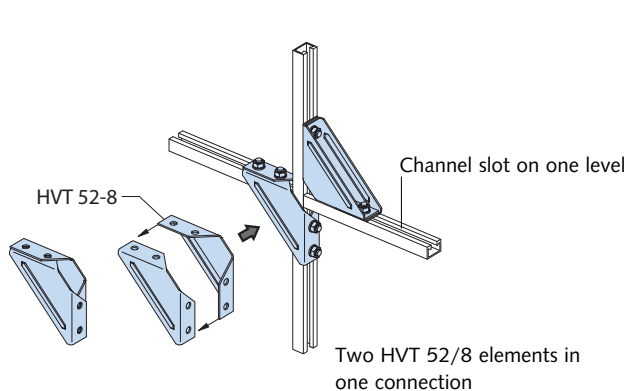
### Application examples



#### ① Assembly note for fitting system HVT 52-8

Because of their unique shape two HVT 52-8 elements can be installed directly adjacent to each other when used for channel-cross connections on the same level.

Note: Each detail shows only one of many possible applications.



## HALFEN FRAMING SYSTEMS

### HALFEN System 52 – Heavy Duty – Construction Examples

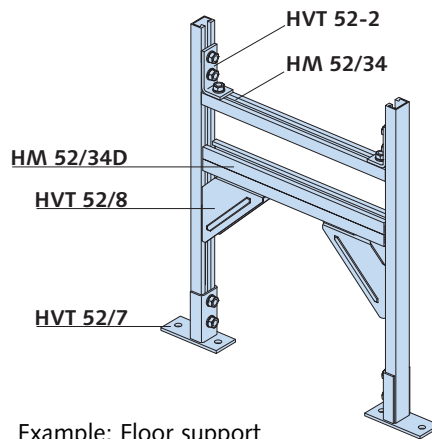
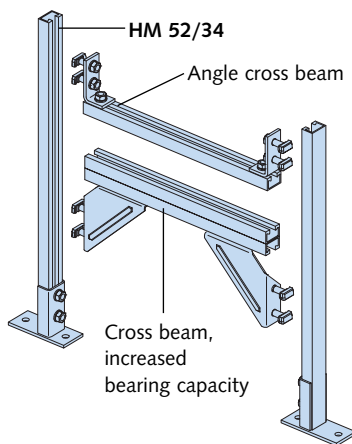
#### Framework constructions

##### Pre-assembled components

HALFEN System 52 is used for heavy component assembly, e.g. in tunnels or in utility tunnels.

Base profiles are the framing channels HM 52/34 and for larger bending requirements HM 52/34 D.

The framing channels and fitting systems are available in both hot-dip galvanized finish or in A4 stainless steel.

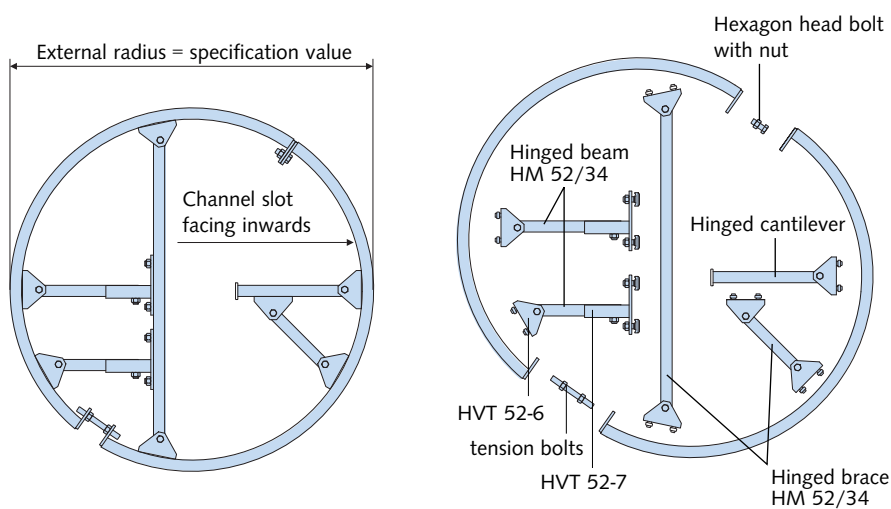


Example: Floor support

Framing projects are made to customer specifications, supported by our engineering team and made, including assembly material by our production team.

#### Channel ring

Example: Channel ring for utility tunnels (culverts)



Channel ring systems are made to customer specifications, supported by our engineering team and made, including assembly material by our production team.

Recommended HALFEN Bolts for assembling fitting system HVT-52:

- Type **HSR 50/30 M16 × 40** FV 8.8 (hot-dip galvanized finish)
- Type **HS 50/30 M16 × 40** A4-50 (stainless steel finish)

Delivery times on request.  
Dowel fixing set if required;  
please order item separately.

##### If you have any further questions:

Our technical department and our field support technicians will gladly advise and support you with solutions when using HALFEN Framing systems.

##### For more information contact HALFEN

Please see the back page of this catalogue for regional contact addresses.  
[www.halfen.com](http://www.halfen.com)



# HALFEN FRAMING SYSTEMS

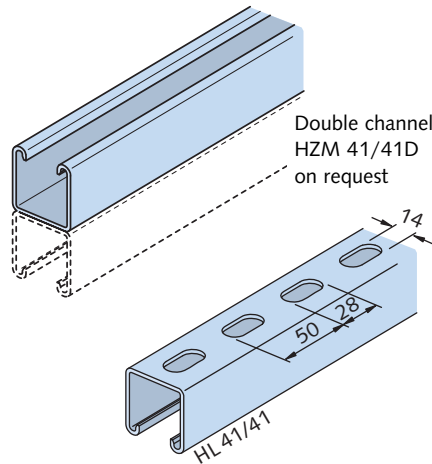
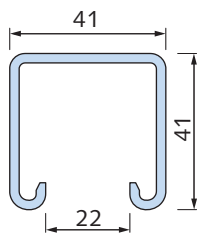
## HALFEN System 41 – Medium Duty

### System 41

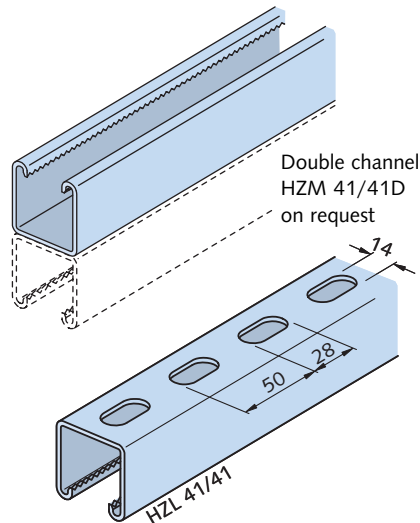
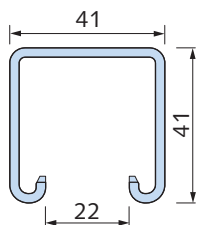
The framing system for **medium loads** can be used in combination with all HALFEN 41 series framing channels. System 41 is also available as a channel ring system, which can be made to customer specifications (see page 12).



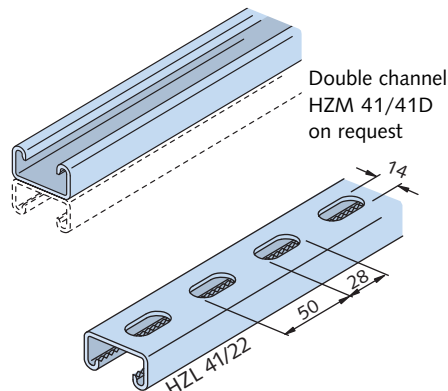
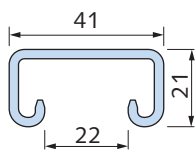
**HM and HL 41/41**  
cold-rolled



**HZM and HZL 41/41**  
cold-rolled, serrated



**HM and HL 41/22**  
cold-rolled





HM 41/41 and HL 41/41		
Material	Order no.	Length [mm]
<b>HM 41/41 0280.</b>		
WB	080-00001	6000
SV	080-00002	
FV	080-00003	
A4	080-00004	
<b>HL 41/41 0281.</b>		
WB	010-00001	6000
SV	010-00003	
FV	010-00002	
A4	010-00004	
<b>HM 41/41 D 0280.</b>		
WB	150-00001	6000
FV	150-00003	
A4	150-00002	

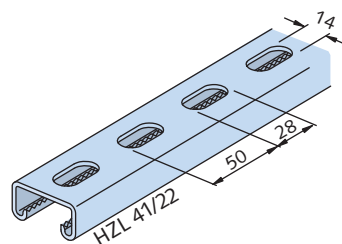
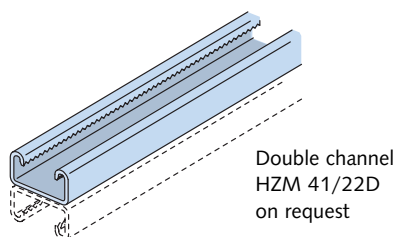
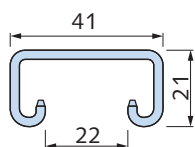
HZM 41/41 and HZL 41/41		
Material	Order no.	Length [mm]
<b>HZM 41/41 0284.</b>		
WB	010-00001	6000
FV	010-00002	
A4	010-00003	
<b>HZL 41/41 0283.</b>		
WB	010-00001	6000
FV	010-00002	
A4	010-00003	
<b>HZM 41/41 D 0284.</b>		
WB	030-00001	6000
FV	030-00002	
A4	030-00003	

HM 41/22 and HL 41/22		
Material	Order no.	Length [mm]
<b>HM 41/22 0280.</b>		
WB	120-00001	6000
SV	120-00002	
FV	120-00003	
A4	120-00004	
<b>HL 41/22 0281.</b>		
WB	020-00001	6000
SV	020-00003	
FV	020-00002	
A4	020-00004	
<b>HM 41/22 D 0280.</b>		
WB	160-00001	6000
FV	160-00002	
A4	160-00003	

# HALFEN FRAMING SYSTEMS

## HALFEN System 41 - Medium Duty

 **HZM and HZL 41/22**  
cold-rolled, serrated 

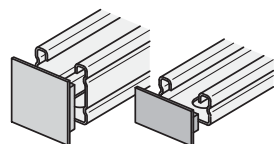


HZM 41/22 and HZL 41/22		
Material	Order no.	Length [mm]
<b>HZM 41/22 0284.</b>		
WB	020-00001	6070
FV	020-00002	
A4	020-00003	
<b>HZL 41/22 0283.</b>		
WB	020-00001	6000
FV	020-00002	
A4	020-00003	
<b>HZM 41/22 D 0284.</b>		
WB	040-00001	6070
FV	040-00002	
A4	040-00003	

Channel data, measurements, load bearing capacities, etc. can be found in the Technical Product Information MT-FBC-E "HALFEN Flexible bolt connections" (see pages 33-34 and 38-40).

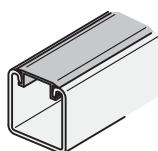
### Accessories

HPE 41/41 Channel end caps



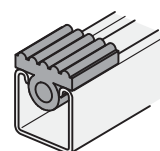
see page 24

PA - 41 Channel cover



see page 24

SDM 41/8 Vibration absorber



see page 23



HALFEN Bolt **HS 41/41**

HALFEN Bolt serrated/toothed **HZS 41/41**

HALFEN Bolt serrated/toothed **HZS 41/22**

Locking plate **GWP 41/41**

Locking plate with short spring **GWP 41/41 SN**

Locking plate with long spring **GWP 41/41 SH**

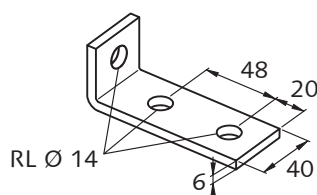
Bolt data, measurements, load bearing capacities, etc. can be found in the Technical Product Information MT-FBC-E "HALFEN Flexible bolt connections" (see page 41-42).



**Fitting system HVT 41**

**Standard dimensions [mm]:**

Unless otherwise stated, the following dimensions apply to all connecting elements for HVT 41:



**Recommended HALFEN Bolts:**

HS 41/41 - M12 × 35,

HZS 41/41 - M12 × 30,

HZS 41/41 - M12 × 35 and

GWP 41/41 - F M12 + HSK M12 × 35

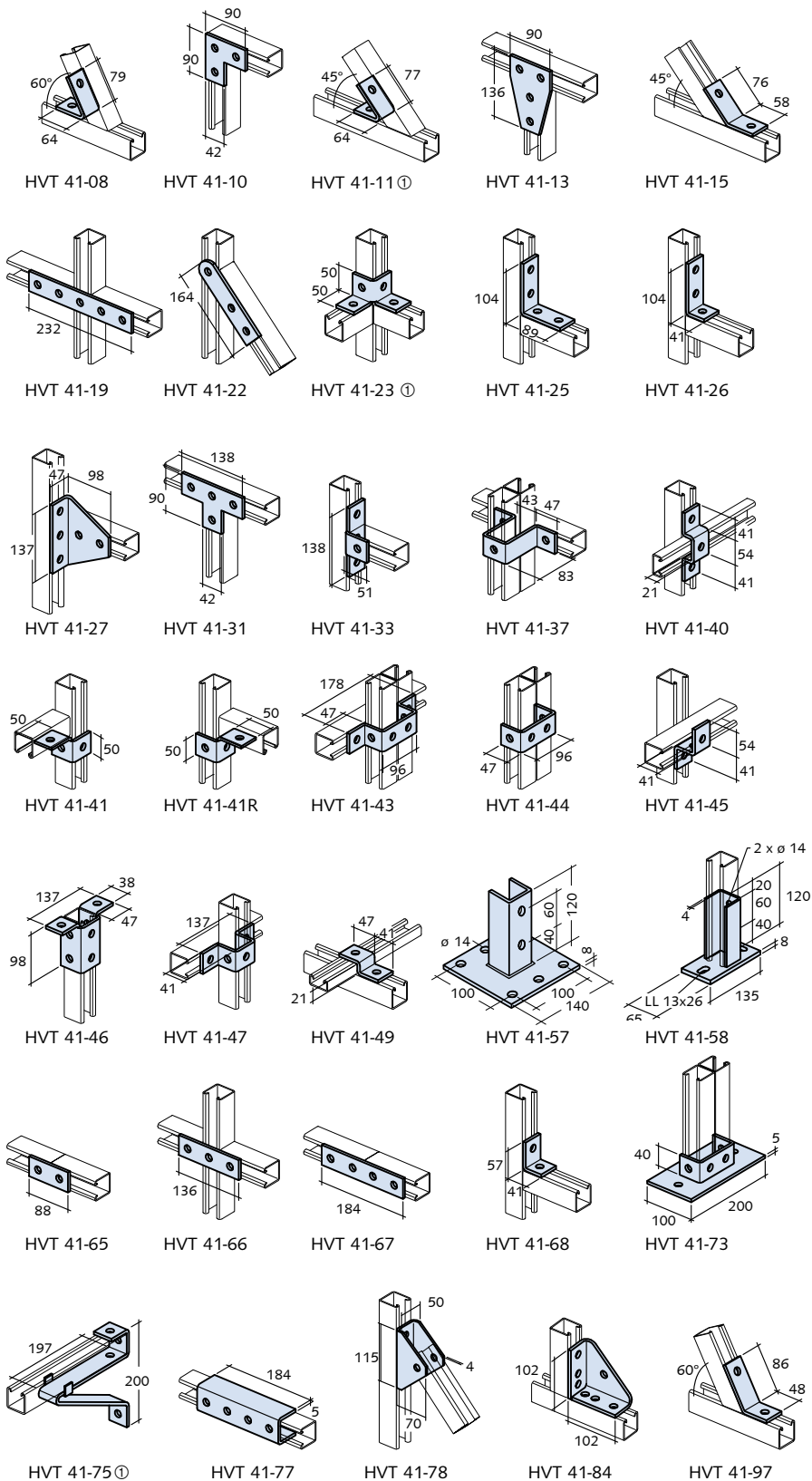
# HALFEN FRAMING SYSTEMS

## HALFEN System 41 - Medium Duty

### Application examples

Connecting elements - System 41		
Article name	Order no.	
	FV = hot-dip galvanized 0312.	A4 = stainless steel 0312.
HVT 41 - 08	030-00001	
HVT 41 - 10	030-00002	030-00049
HVT 41 - 11 ①	030-00003	
HVT 41 - 13	030-00004	030-00051
HVT 41 - 15	030-00005	030-00052
HVT 41 - 19	030-00006	
HVT 41 - 22	030-00008	030-00054
HVT 41 - 23 ①	030-00009	
HVT 41 - 25	030-00010	030-00056
HVT 41 - 26	030-00011	030-00057
HVT 41 - 27	030-00012	030-00058
HVT 41 - 31	030-00013	
HVT 41 - 33	030-00014	
HVT 41 - 37	030-00018	
HVT 41 - 40	030-00019	
HVT 41 - 41L	030-00020	
HVT 41 - 41R	030-00021	
HVT 41 - 43	030-00022	
HVT 41 - 44	030-00023	
HVT 41 - 45	030-00024	
HVT 41 - 46	030-00025	030-00071
HVT 41 - 47	030-00026	030-00072
HVT 41 - 49	030-00027	
HVT 41 - 57	030-00029	030-00074
HVT 41 - 58	030-00030	030-00075
HVT 41 - 65	030-00032	
HVT 41 - 66	030-00033	
HVT 41 - 67	030-00034	
HVT 41 - 68	030-00035	030-00079
HVT 41 - 73	030-00037	
HVT 41 - 75 ①	030-00038	
HVT 41 - 77	030-00039	030-00082
HVT 41 - 78	030-00040	030-00083
HVT 41 - 84	030-00041	030-00084
HVT 41 - 97	030-00047	

① on request



Note: Each drawing shows only one of many possible applications.

## HALFEN FRAMING SYSTEMS

### HALFEN System 41 – Medium Duty – Construction Example

#### Channel ring

Channel ring HCS - 41 - SRI:

Base profile for channel ring system 41:

**HM 41/22** for finish **FV** (hot-dip galvanized) or

**HZM 41/22** serrated, for finish in **A4** (stainless steel)

Locking plates for assembly of fitting system HVT - 41:

**GWP 41/41, F M12**

Note: Minimum external radius;  
channel HM 41/22:  $R_a \geq 750\text{mm}$

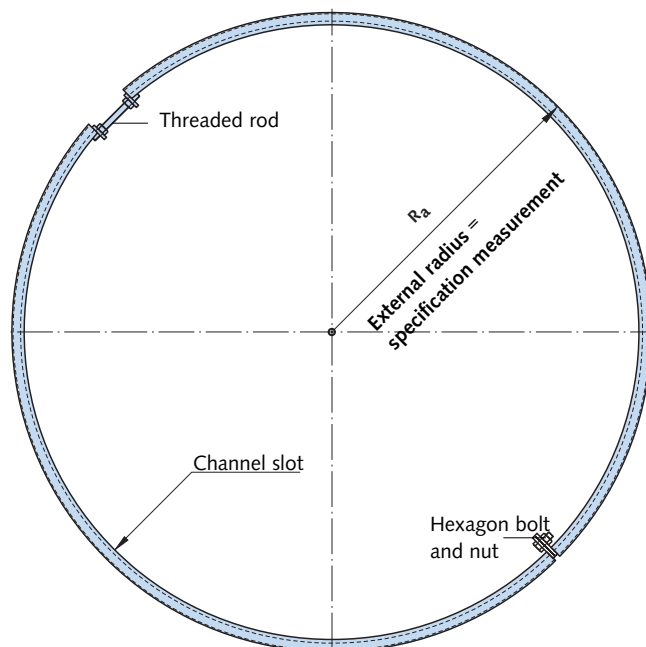
Channel ring systems are made to customer specifications, supported by our engineering team and made, including assembly material, by our production team.

Our technical department requires detailed drawings, as well as information on the required external radius  $R_a$  [mm]. Alternatively the corresponding order numbers are listed in the table below:

Article name and order no.	
Material: FV = hot-dip galvanized	Order no. 0304.
HCS - 41 - SRI - P - FV Radius $R_a$	010-00002 ①
HCS - 41 - SRI - M - FV	020-00002
Material: A4 = stainless steel	
HCS - 41 - SRI - P - A4 Radius $R_a$	010-00001 ①
HCS - 41 - SRI - M - A4	020-00002
① Always specify external radius $R_a$ [mm] when ordering	

Delivery times on request.

If necessary, dowel fixing sets have to be ordered separately.



**HCS - 41 - SRI - P** Channel order includes:  
Channel 2 channel ring segments made from channel HM 41/22, curved with external radius  $R_a$  [mm] = order length, with welded-on head plates.

**HCS - 41 - SRI - M** Set includes:  
Installation set 1 × Threaded rod M12 × 120  
1 × Hex. head bolt HSK - M12 × 25  
3 × Hexagonal nut M12

#### Pre-assembled components for channel ring system 41:

We supply pre-assembled hinged cantilevers according to your specifications for attaching most types of service utilities.

Base profile for the **GST hinged brace**, the **GET hinged beam** and the **STR hinged cantilever**:

**HL 41/41** slotted for type **FV** and **A4**

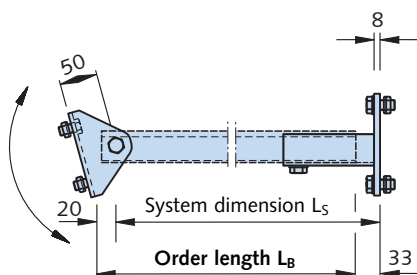
**HZL 41/41** slotted and serrated for type **A4**

Locking plates for assembly of fitting system HVT - 41: **GWP 41/41, F M12**

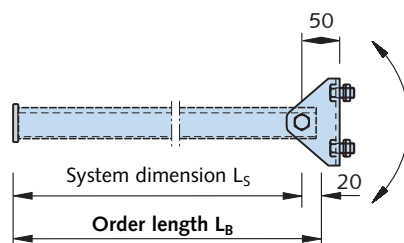
# HALFEN FRAMING SYSTEMS

## HALFEN System 41 – Medium Duty – Construction Example

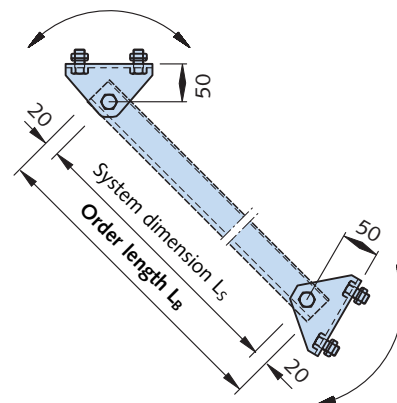
### GET Hinged Beam



### STR Hinged cantilever



### GST Hinged brace



Article name and order no.	
Material: FV - hot-dip galvanized	Order no. 0304.
HCS - 41 - GET - P - FV Length $L_B$	050-00002 ①
HCS - 41 - GET - M - FV	040-00002
Material: A4 = stainless steel	
HCS - 41 - GET - P - A4 Length $L_B$	050-00001 ①
HCS - 41 - GET - M - A4	040-00002
① State length $L_B$ [mm] when ordering	

Assembly set includes:  
Channel **HCS - 41 - GET - P**:  
HL 41/41 (for type A4: HZL 41/41),  
order length  $L_B$  [mm] with holes

Assembly set includes: **HCS - 41 - GET - M**:  
1 × U-adapter HVT 41 - 78  
1 × HVT 41 - 58  
1 × Bolt fixing set HCS-41-B3  
1 × Bolt fixing set HCS-41-B4

Article name and order no.	
Material: FV - hot-dip galvanized	Order no. 0304.
HCS - 41 - STR - P - FV Length $L_B$	080-00002 ①
HCS - 41 - STR - M - FV	090-00002
Material: A4 = stainless steel	
HCS - 41 - STR - P - A4 Length $L_B$	080-00001 ①
HCS - 41 - STR - M - A4	090-00002
① State length $L_B$ [mm] when ordering	

Assembly set includes:  
Channel **HCS - 41 - STR - P**:  
HL 41/41, order length  $L_B$  [mm] with holes

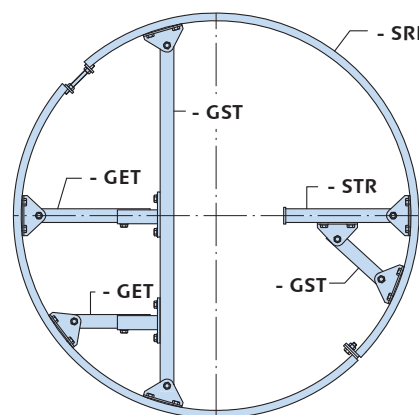
Assembly set includes: **HCS - 41 - STR - M**:  
1 × U-adapter HVT 41 - 78  
1 × Bolt fixing set HCS-41-B4  
1 × Channel end cap HPE 41/41

Article name and order no.	
Material: FV - hot-dip galvanized	Order no. 0304.
HCS - 41 - GST - P - FV Length $L_B$	060-00002 ①
HCS - 41 - GST - M - FV	070-00002
Material: A4 = stainless steel	
HCS - 41 - GST - P - A4 Length $L_B$	060-00001 ①
HCS - 41 - GST - M - A4	070-00002
① State length $L_B$ [mm] when ordering	

Assembly set includes:  
Channel **HCS - 41 - GST - P**:  
HL 41/41 (for type A4: HZL 41/41),  
order length  $L_B$  [mm] with holes

Assembly set includes: **HCS - 41 - GST - M**:  
2 × HVT 41 - 78  
2 × Bolt fixing set HCS - 41 - B4

Construction example for a channel ring HCS - 41 - SRI with GET hinged beam, GST hinged cantilever and a STR hinged brace.



### If you have any further questions:

Our technical department and our field support technicians will gladly advise and support you with solutions when using HALFEN Framing systems.

### For more information contact HALFEN


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[www.halfen.com](http://www.halfen.com)

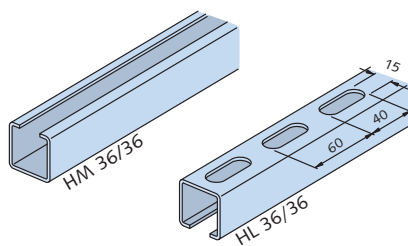
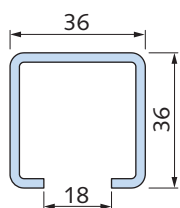
# HALFEN FRAMING SYSTEMS


## HALFEN System 36 – Light Duty

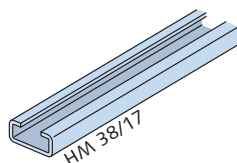
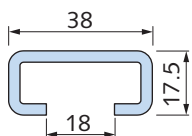
### System 36

System 36 is suitable for **light loads** in interior spaces.  
The use of optimized support constructions provides an economic and flexible design.

 **HM and HL 36/36**  
cold-rolled



 **HM 38/17**  
cold-rolled

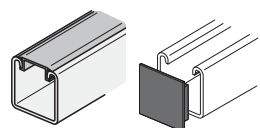


HM 36/36, HL 36/36, HM 38/17		
Material	Order no.	Length [mm]
<b>HM 36/36 0280.</b>		
WB	070-00001	6000
FV	070-00002	
A4	070-00003	
<b>HL 36/36 0281.</b>		
WB	050-00001	6000
FV	050-00002	
A4	050-00003	
<b>HM 38/17 0280.</b>		
WB	020-00001	6070
FV	020-00002	
A2	020-00003	
A4	020-00004	

Channel data, measurements, load bearing capacities, etc. can be found in the Technical Product Information MT-FBC-E "HALFEN Flexible bolt connections" (see page 43).

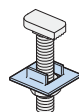
### Accessories

PA - 18H Channel cover  
HPE 36/36 Channel end cap



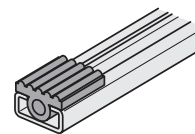
see page 24

SIC 38/17 Locking plate




see page 18

SDM 36/6 Vibration absorber



see page 23

 HALFEN Bolt **HS 38/17**  
Locking plate **GWP 38/17**

Bolt data, measurements, load bearing capacities, etc. can be found in the Technical Product Information "HALFEN Flexible bolt connections" (see page 44).

# HALFEN FRAMING SYSTEMS

## HALFEN System 36 - Light Duty

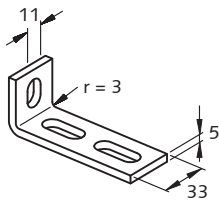
### Application examples



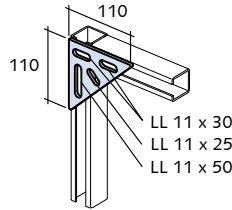
#### Fitting system HVT 36

#### Standard dimensions [mm]:

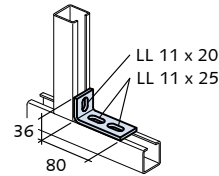
Unless otherwise stated, the following dimensions apply to all connecting elements **HVT 36**:



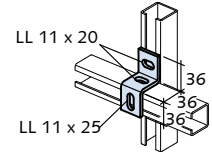
Recommended HALFEN Bolts:  
 HS 38/17 - M10 × 30 and  
 HS 38/17 - M12 × 30  
 and washers.



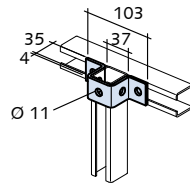
HVT 36-1



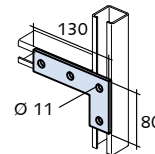
HVT 36-2



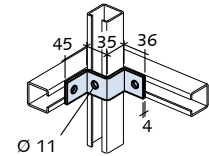
HVT 36-3



HVT 36-4

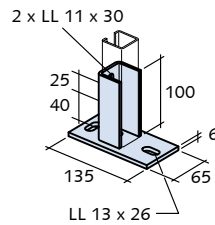


HVT 36-5

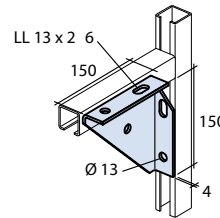


HVT 36-6

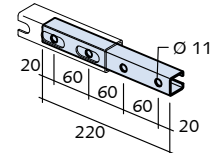
Connection elements – System 36		
Article name	Order no.	
	FV - hot-dip galvanized GV = zinc plated	A4 - stainless steel
	0312.020-	0312.020
HVT 36 - 1 - GV	00001	
HVT 36 - 2 - GV	00002	00010
HVT 36 - 3 - GV	00003	
HVT 36 - 4 - GV	00004	
HVT 36 - 5 - GV	00005	
HVT 36 - 6 - GV	00006	
HVT 36 - 7 - FV	00007	00011
HVT 36 - 8 - GV	00008	
HVT 36 - 9 - FV	00009	



HVT 36-7



HVT 36-8



HVT 36-9 ①

Note: Each drawing shows only one of many possible applications.


① The fitting is fixed to channels with T-head bolts type HS 28/15 - M10 × 25 and washers M10 DIN EN ISO 7093-1/ DIN 9021.

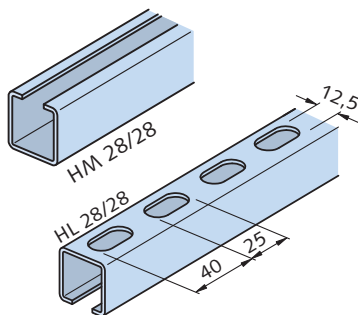
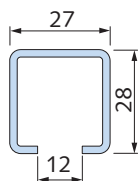
# HALFEN FRAMING SYSTEMS

## HALFEN System 28 – Light Duty

### System 28

Similar to System 36 System 28 is also suitable for **light loads** in interior environments.

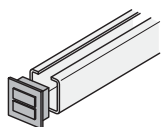
 **HM and HL 28/28**  
cold-rolled



HM 28/28 and HL 28/28		
Material	Order no.	Length [mm]
<b>HM 28/28 0280.</b>		
WB	050-00001	6000
SV	050-00003	
FV	050-00002	
A4	050-00004	
<b>HL 28/28 0281.</b>		
WB	060-00001	6000
SV	060-00003	
FV	060-00002	
A4	060-00004	

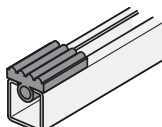
#### Accessories

HPE 28/28 Channel end cap




see page 24

SDM 28/6 Vibration absorber




see page 23

Channel data, measurements, load bearing capacities, etc. can be found in the Technical Product Information "HALFEN Flexible bolt connections" (see page 45).

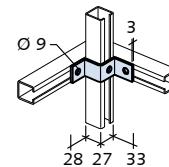
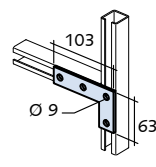
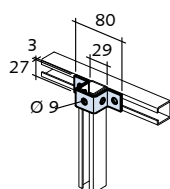
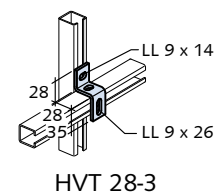
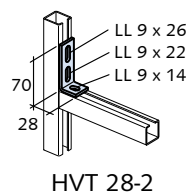
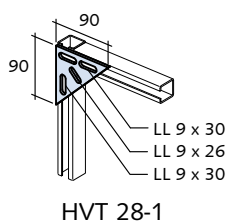
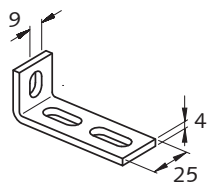
 **HALFEN Bolt HS 28/15**  
Locking plate **GWP 28/15**

Bolt data, measurements, load bearing capacities, etc. can be found in the Technical Product Information "HALFEN Flexible bolt connections" (see page 49).

 **Fitting system HVT 28**

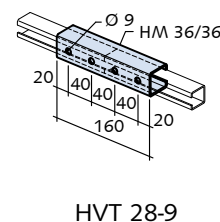
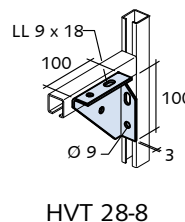
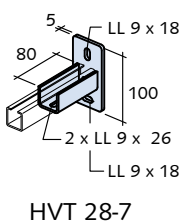
#### Standard dimensions [mm]:

Unless otherwise stated, the following dimensions apply to all connecting elements for HVT 28:



Recommended HALFEN Bolts:  
HS 28/15 - M8 x 20 and washers.

Fitting system HVT 28	
FV = hot-dip galvanized GV = zinc plated	Order no. 0312.010-
HVT 28 - 1 - GV	00001
HVT 28 - 2 - GV	00002
HVT 28 - 3 - GV	00003
HVT 28 - 4 - GV	00004
HVT 28 - 5 - GV	00005
HVT 28 - 6 - GV	00006
HVT 28 - 7 - FV	00007
HVT 28 - 8 - GV	00008
HVT 28 - 9 - FV	00009





## HALFEN FRAMING SYSTEMS

### HALFEN System 36 and System 28 – Light Duty – Construction Example

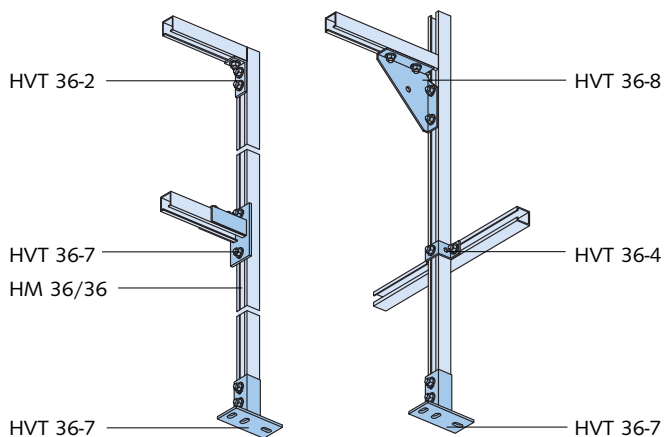
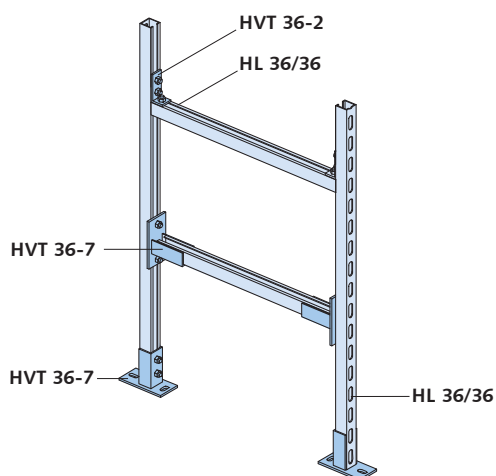
#### Framework constructions

#### Pre-assembled Components; System 36 and System 28

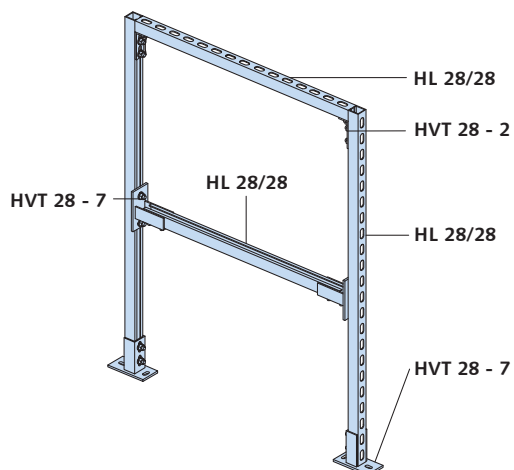
HALFEN System 36 and System 28 are used in support structures for pipes with small nominal diameter and cable-trays, i.e. supply modules in apparatus engineering.

Example: Ground supports connected to plant components  
Delivery time on request.

#### Construction example System 36:



#### Construction example System 28:



Delivery times on request.

Frame constructions are made to customer specifications, supported by our engineering team and made, including assembly material, by our production team.

#### If you have any further questions:

Our technical department and our field support technicians will gladly advise and support you with solutions when using HALFEN Framing systems.

#### For more information contact HALFEN

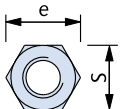
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[www.halfen.com](http://www.halfen.com)

# HALFEN FRAMING SYSTEMS

## Nuts, Washers

### MU

Hexagonal nuts  
DIN EN ISO 4032/  
DIN 934

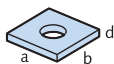


GV galvanized F.k.8 thread	A4 stainless steel A4 thread	S/m DIN [mm]	S/m ISO [mm]	e [mm]
M6	M6	10/5	10/6	11.5
M8	M8	13/6.5	13/7.5	15.0
M10	M10	17/8	16/ 9.5	19.6
M12	M12	19/10	18/12	21.9
M16	M16	24/13	24/15.5	27.7
M20	M20	30/16	30/19	34.6
M24	M24	36/19	36/22	41.5
FV hot-dip galvanized thread	A2 stainless steel A2 thread	S/m DIN [mm]	S/m EN [mm]	e [mm]
M6, M8	M8	13/6.5	13/7.5	15.0
M10	M10	17/08	16/ 9.5	19.6
M12	M12	19/10	18/12	21.9
M16	M16	24/13	24/15.5	27.7

### VUS

Square washers

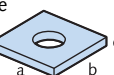
VUS 40/25  
for profile  
40/25;  
HZA  
41/22



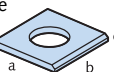
VUS 49/30  
for profile  
54/33,  
49/30



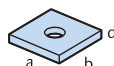
VUS 52/34  
for profile  
52/34,  
50/30



VUS 72/49  
for profile  
72/48,  
72/49



VUS 41/41  
for all  
41  
profiles

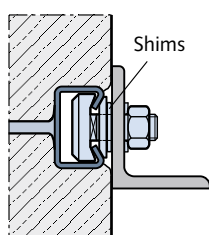


FV hot-dip galvanized for bolt	A4 stainless steel A4 for bolts	a × b × d [mm]
M10	M10	40 × 40 × 5
M12	M12	40 × 40 × 5
M16	M16	40 × 40 × 5
M10	M10	37 × 37 × 5
M12	M12	37 × 37 × 5
M16	M16	37 × 37 × 5
M20	M20	37 × 37 × 5
M16	M16	50 × 50 × 6
M20	M20	50 × 50 × 6
M20	M20	54 × 54 × 6
M24	M24	54 × 54 × 6
M27	M27	54 × 54 × 6
M30	M30	54 × 54 × 6
M6	M6	40 × 40 × 6
M10	M10	40 × 40 × 6
M12	M12	40 × 40 × 6

Ordering example: VUS 52/34 - FV - M20

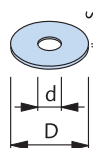
### Application VUS:

For shimming non-flush installation of HALFEN Anchor channels or for stand-off installations.



### US

Washers  
DIN EN  
ISO 7093-1/  
ISO 7094,  
DIN 9021/  
DIN 440

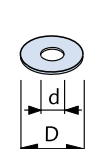


DIN	GV galvanized for bolt	A4 stainless steel A4 for bolt	D [mm]	d [mm]	s [mm]
440	M6		22	6.6	2
9021	M8	M8	24	8.4	2
9021	M10	M10	30	10.5	2.5
440	M12		45	13.5	4
9021	M12	M12	37	13	3
9021	M16	M16	50	17	3
440	M20		72	22	6

Ordering example: US - M12 - GV - DIN 9021

### US

Washers  
DIN EN ISO  
7089/  
DIN 125

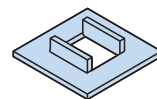


GV galvanized for bolt	A4 stainless steel A4 for bolt	D [mm]	d [mm]	s [mm]
M6	M6	12	6.4	1.6
M8	M8	16	8.4	1.6
M10	M10	21	10.5	2
M12	M12	24	13	2.5
M16	M16	30	17	3
M20	M20	37	21	3
M24		44	25	4
		50	28	4
		56	31	4
FV hot-dip galvanized for bolt	A2 stainless steel A2 for bolt	D [mm]	d [mm]	s [mm]
	M8	17	8.4	1.6
M10	M10	21	10.5	2
M12	M12	24	13	2.5
M16	M16	30	17	3

Ordering example: US - M12 - GV - DIN 125

### SIC

Locking washer



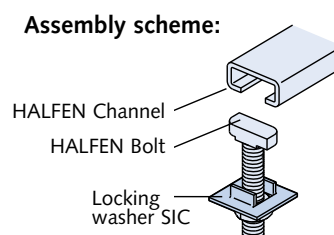
GV galvanized	A4 stainless steel A4	Suitable for HALFEN Bolts	
type	dimensions		
SIC - 50/30 - GV	SIC - 50/30 - A4	50/30	M16, M20
SIC - 40/22 - GV	SIC - 40/22 - A4	38/17 40/22	M16
SIC - 38/23 - GV		38/23	M16
SIC - 29/20 - GV		29/20	M12
SIC - 38/17 - GV	SIC - 38/17 - A4	38/17 40/22	M12, M10
SIC - 28/15 - GV	SIC - 28/15 - A4	28/15	M8, M10
SIC - 20/12 - GV	SIC - 20/12 - A4	20/12	M8

Ordering example: SIC - 38/17 - GV

### Application SIC:

For securing HALFEN Bolts; prevents bolts turning when tightening nuts.

### Assembly scheme:



# HALFEN FRAMING SYSTEMS

## Threaded Rod, Hexagon Bolts, Coupler Sleeves, Ring nuts

### GWS

Threaded rods  
DIN 976-1

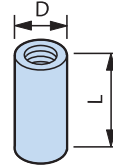


GV	A4	Length	F <sub>Rd</sub>	perm.F
galvanized FK 4.6 thread	stainless steel A4 thread	[mm]	① [kN]	[kN]
M6	M6	1000	3.1	2.2
M8	M8	1000	5.6	4.0
M10	M10	1000	9.0	6.4
M12	M12	1000	13.0	9.3
M16	M16	1000	24.2	17.3
M20	M20	1000	37.8	27.0
M24		1000	54.3	38.8

Ordering example: **GWS - M12 × 1000 - GV**

### VBM

Coupler sleeves,  
round

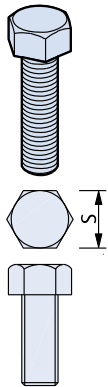


GV	A4	D	L	F <sub>Rd</sub>	perm.F
galvanized thread	stainless steel A4 thread	[mm]	[mm]	① [kN]	[kN]
M6	M6	10/10	15	3.1	2.2
M8	M8	12/14	20	5.6	4.0
M10	M10	13/16	25	9.0	6.4
M12	M12	16/20	30	13.0	9.3
M16	M16	21/25	40	24.2	17.3
M20	M20	26/32	50	37.8	27.0

Ordering example: **VBM - A4 - M16**

### HSK

Hexagonal  
head bolts  
DIN EN ISO 4017/  
DIN 933  
(without nut)

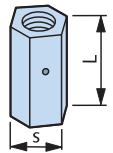


Hex bolts are used  
in combination with  
HALFEN Threaded  
plates

GV 8.8	A4	S	S
galvanized F.K. 8.8 dimensions	stainless steel A4 dimensions	DIN [mm]	EN ISO [mm]
M6 × 12		10	10
M6 × 25			
M8 × 25	M8 × 25	13	13
M8 × 40			
M10 × 20			
M10 × 30	M10 × 30		
M10 × 45	M10 × 45	17	16
M10 × 60			
M10 × 70			
M12 × 22			
M12 × 25	M12 × 25		
M12 × 30	M12 × 30		
M12 × 40	M12 × 40	19	18
M12 × 50			
M12 × 60	M12 × 60		
M12 × 80	M12 × 80		
M12 × 90			
M16 × 40	M16 × 40		
M16 × 60	M16 × 60	24	24
M16 × 90	M16 × 90		

### SKM

Hexagonal coup-  
ler sleeves with  
view holes

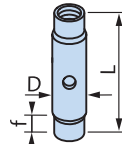


FV	A4	S	L	F <sub>Rd</sub>	perm.F
hot-dip galvanized thread	stainless steel A4 thread	[mm]	[mm]	① [kN]	[kN]
M10	M10	13	40	9.0	6.4
M12	M12	17	40	13.0	9.3
M16	M16	22	50	24.2	17.3

Ordering example: **SKM - FV - M12**

### SPH

Turnbuckles  
with right-  
and left-hand  
thread



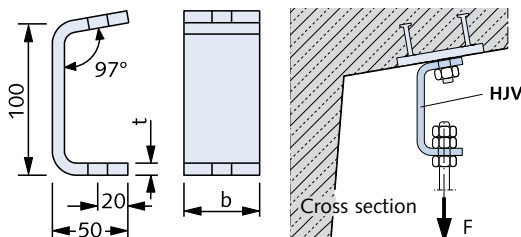
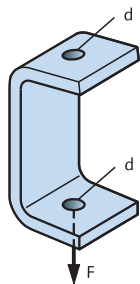
f = min. screw  
depth  
M12 ≙ 10 mm  
M16 ≙ 13 mm

A4	A4	D	D
stainless steel A4 thread M12 × length L [mm]	stainless steel A4 thread M16 × length L [mm]	for M12 [mm]	for M16 [mm]
M12 × 60	M16 × 60	16	22
M12 × 75	M16 × 75	16	22
M12 × 95	M16 × 95	16	22
M12 × 115	M16 × 115	16	22
M12 × 135	M16 × 135	16	22
perm. F = 5 kN F <sub>Rd</sub> = 7 kN	perm. F = 10 kN F <sub>Rd</sub> = 14 kN		

Ordering example: **SPH - A4 - M12 × 75**

### HJV

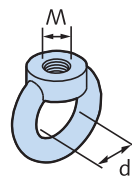
Adjustment  
coupler



FV	A4	t	b	d	max F <sub>Ed</sub>	per.F
hot-dip galvanized type	stainless steel type	[mm]	[mm]	[mm]	② [kN]	[kN]
1	1	6	40	13	2.1	1.5
2	2	8	50	17	4.6	3.3
3	3	10	50	17	7.0	5

### RM

Ring nut  
DIN 582  
edition 2003-8



GV	d	F <sub>Rd</sub>	perm. F
C 15E, hot-dip galvanized thread	[mm]	① [kN]	[kN]
M8	20	2.0	1.4
M10	25	3.2	2.3
M12	30	4.8	3.4
M16	35	9.8	7.0
M20	40	16.8	12.0

Ordering example: **RM - GV - M12**

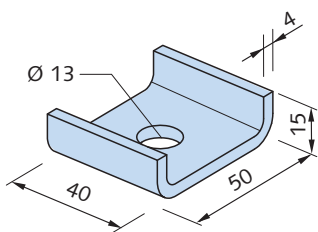
- ① Recommended design value of the load capacity with a centric tensile stress
- ② Recommended design value of the load

## HALFEN FRAMING SYSTEMS

### Adjustable Framework Construction – Accessories for System 41

#### U-Clamp-Plate KUS – 41 System

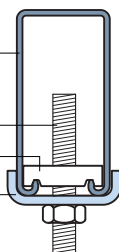
KUS U-clamp-plates fit on all HALFEN 41 System channels



#### Assembly diagram

e.g. channel 41/62

Threaded rod  
locking plate 41/41  
KUS



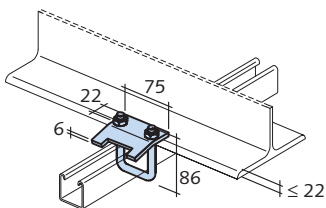
U-clamp-plate KUS	
Type	Order no.
<b>KUS</b> FV hot-dip galvanized	0314.000-00001
<b>KUS</b> A4 stainless steel	0314.000-00002

#### Beam clamps – 41 System

Beam clamps for 41 series; used in pairs

#### HVT 41 - 85

for channels 41/41, 41/22 and 41/22D

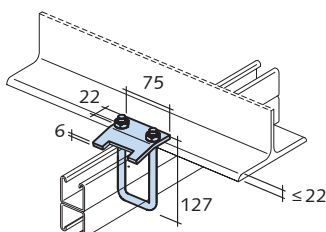


Load cap. per clamp pair: **4.55 kN**  
Clamp thickness: max. 22 mm

HVT 41 - 85	
Type	Order no.
<b>HVT 41 - 85 - FV</b>	0312.030-00042
<b>HVT 41 - 85 - A4</b>	0312.030-00085
FV = hot-dip galvanized A4 = stainless steel	

#### HVT 41 - 86

for channels 41/41D, 41/62 and 41/83

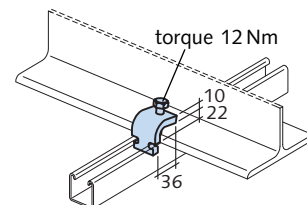


Load cap. per clamp pair: **4.55 kN**  
Clamp thickness: max. 22 mm

HVT 41 - 86	
Type	Order no.
<b>HVT 41 - 86 - FV</b>	0312.030-00044
<b>HVT 41 - 86 - A4</b>	0312.030-00086
FV = hot-dip galvanized A4 = stainless steel	

#### HVT 41 - 89

for all channels in the 41 series



Load cap. per clamp pair: **3.0 kN**  
Load cap. per clamp pair for channel HLL 41/41: **2.5 kN**  
Clamp thickness: max. 22 mm

HVT 41 - 89	
Type	Order no.
<b>HVT 41 - 89 - FV</b>	0312.030-00046
<b>HVT 41 - 89 - A4</b>	on request
FV = hot-dip galvanized A4 = stainless steel	

# HALFEN FRAMING SYSTEMS

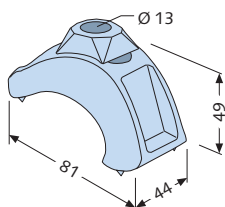
## Adjustable Framework Construction – Accessories

### Beam clamps – HCS TK

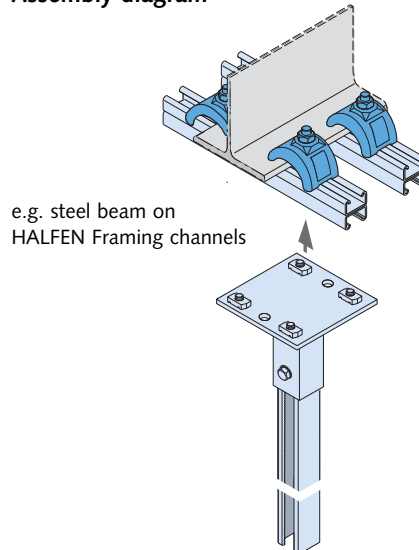
#### HCS TK

Beam clamps

Beam clamp with "Grip".  
4 nibs for good load transmission,  
used in pairs.  
Adjustable flange height 5–40 mm.



#### Assembly diagram



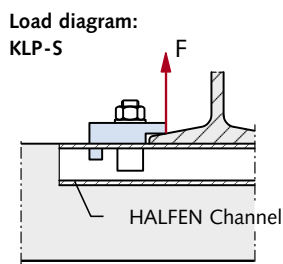
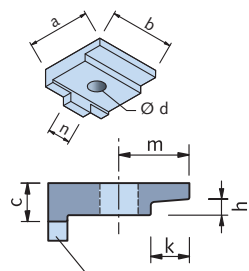
Beam clamps – HCS TK	
Type	Order no.
hot-dip galvanized	
<b>HCS TK - FV</b>	0308.030-00001

Please order HALFEN Bolts and nuts separately. The torque value depends on the bolts used.

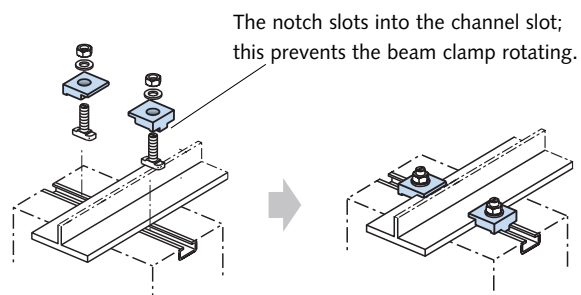
### Beam clamp – KLP-S

#### KLP - S

Beam clamps, S235 forged steel



#### Assembly diagram KLP - S



### Dimensions and load bearing capacities – KLP-S

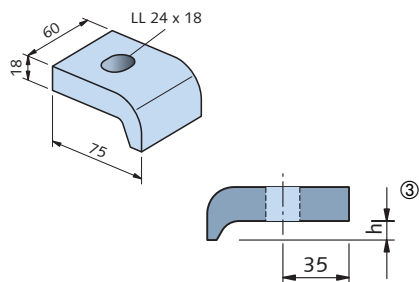
Type no.	FV hot-dip galvanized Order no. 0325.010-	notch size n [mm]	for HALFEN-Bolts $\varnothing \times l$ [mm]	Dimensions [mm]							allow. load at $\sigma$ allow. $\approx 125 \text{ N/mm}^2$ F [kN]	used mainly with		
				a	b	c	$\varnothing d$	h	k	m		Standard-profile I	other beam, flange thickness t [mm]	Channels
10	00001	16	M 16 x 60	44	45	12	$\varnothing 18$	5	12	22	3.5	80 - 140	4 - 6	S 24
26	00002	no notch	M 16 x 60	62.5	64	21	$\varnothing 18$	9	16.5	34.5	3.5	160 - 240	7 - 9	S 24 A 45, A 55
20	00003	20	M 20 x 65	52	55	19	$\square 21$	8	15.0	24	10.0	160 - 240	7 - 9	S 24 - S 49

# HALFEN FRAMING SYSTEMS

## Adjustable Framework Construction – Accessories

### Beam clamps – KLP 60

#### KLP - 60 Beam clamps



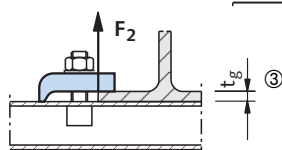
#### Dimensions and load bearing capacities – KLP - 60

Type	FV hot-dip galvanized Order no.	Clamping height h [mm]	allowable load <sup>②</sup> [kN]	used mainly with		
				Standard profiles I	Standard profiles HEB (IPB)	Railtracks- <sup>③</sup> crane-rails etc.
60/10	00001	10	F <sub>1</sub> = 7,0 HALFEN Bolts M 16 × 60, grade 4.6	120 - 160	100	A65, S 33, S 41
60/12	00002	12		220 - 240	140	A100, S 49, A75
60/14	00003	14		240 - 280	160 - 180	A120, S 54
60/16	00004	16	F <sub>2</sub> = 11,25 HALFEN Bolts M16 × 60, grade 8.8	300 - 340	200 - 220	S 64
60/18	00005	18 <sup>①</sup>		360 - 380	240 - 260	-
60/20	00006	20 <sup>①</sup>		400 - 450	280 - 300	-

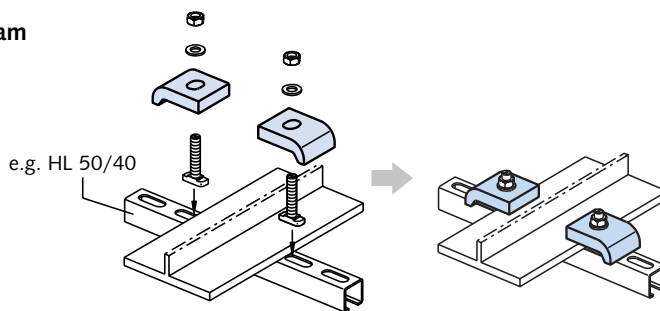
- ① T-head bolt M16 × 80 is required (bolt length depends on clamping height and channel type).
- ② Do not exceed HALFEN Framing channel bearing capacity! (The effect of the cantilever must be considered when selecting HALFEN Channels and bolts).
- ③ Check flange thickness of the channel.

#### Load diagram KLP - 60

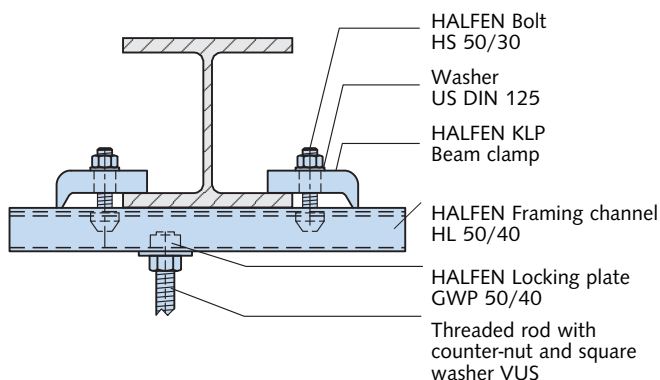
IPB  
HEB



#### Assembly diagram KLP - 60



#### Assembly example



#### Order example:

Article name  
Dimensions  
Material

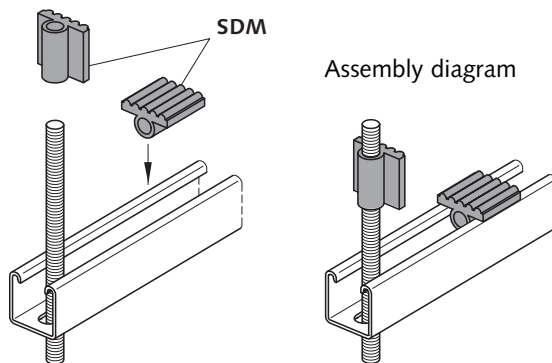
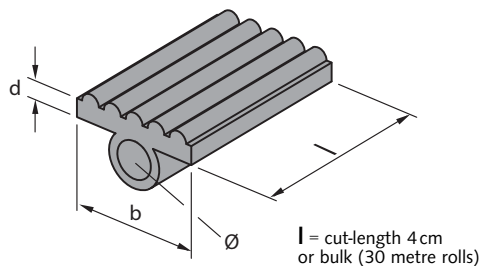
**KLP - 60/10 - FV**

# HALFEN FRAMING SYSTEMS

## Adjustable Framework Construction – Accessories

### Vibration absorber SDM

Material: Elastomer – Industrial quality (EPDM)  $45 \pm 5$  (Shore hardness)



Dimensions			Suitable for		Suitable for threaded rod
Article name	Length	Order no.	channel slot width [mm]	channel type	
SDM 41/8 - bulk ①		00001	22	50/40, 41/41 – 41/83	Ø M12
SDM 41/8 - 4 cm - item		00002			
SDM 36/6 - bulk ①		00003	18	36/36	Ø M10
SDM 36/6 - 4 cm - item		00004			
SDM 28/6 - bulk ①		00005	12 - 14	28/28, 26/26, 28/15	Ø M8
SDM 28/6 - 4 cm - item		00006			

① Please indicate length [m] when ordering. Bulk for this article is 30 m.

### Example; vibration absorber placement SDM

#### Support elements for ductwork suspensions

Fixing point  
to concrete constructions:  
HALFEN Channel

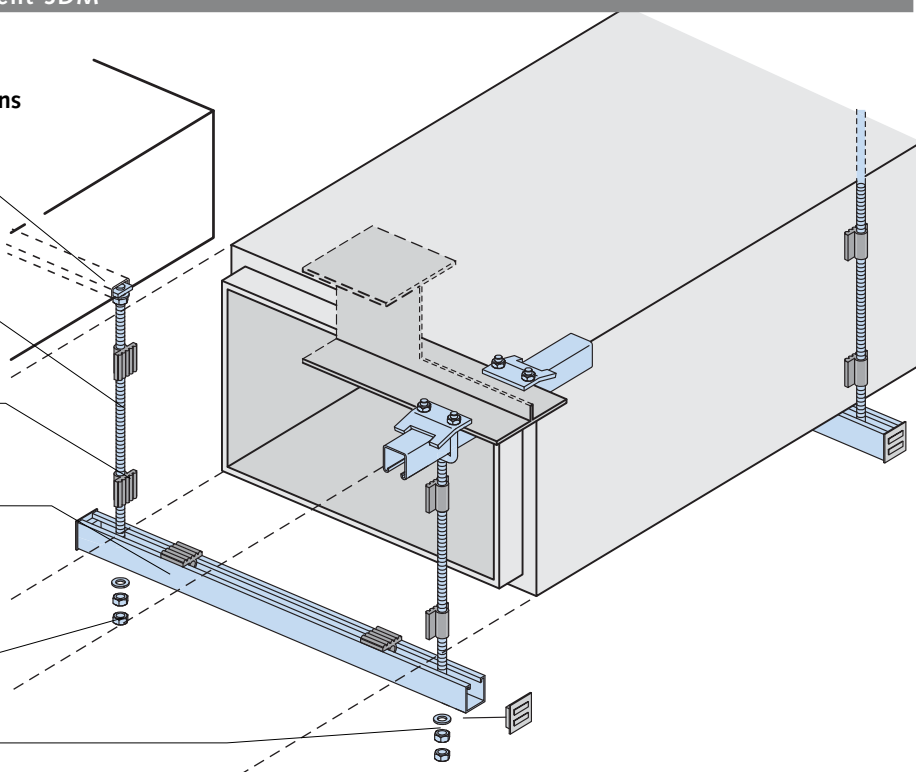
Threaded rod  
zinc galvanized, see page 19

Vibration absorber  
Material: EPDM

HALFEN Slotted channel  
hot-dip galvanized, sendzimir-galvanized  
channel to accommodate loads in  
accordance with table

Washers, nuts  
zinc galvanized, see page 18

HPE Channel end caps,  
see page 24



# HALFEN FRAMING CHANNELS ACCESSORIES

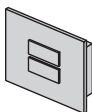
## Channel End Caps, Channel Cover Strip

### HPE Channel end cap

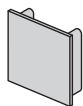
#### Channel end caps (in plastic)



Type **HPE 63/63**  
Colour: Blue



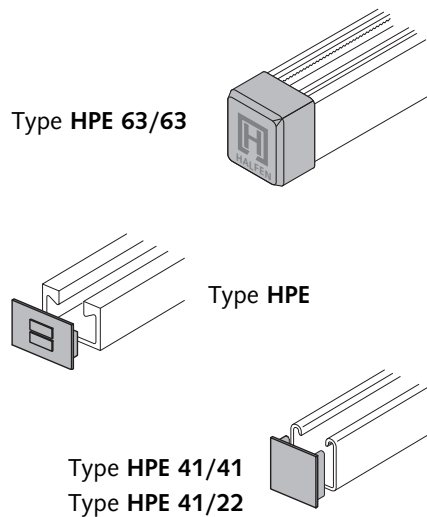
Type **HPE**  
Colour: Black



Type **HPE 41/41**  
Type **HPE 41/22**  
Colour: Black

Order numbers		
Article name	Order no. 0318...	Suitable for channel
HPE 63/63	000-00010	63/63
HPE 52/34	000-00001	52/34
HPE 50/40	000-00002	50/40
HPE 41/41	000-00003	41/41
HPE 41/22	000-00004	41/22
HPE 36/36	000-00005	36/36
HPE 28/28	000-00006	28/28
HPE 28/15	000-00011	28/15
HPE 26/26	000-00007	26/26
HPE 26/18	000-00009	26/18

#### Assembly diagram:

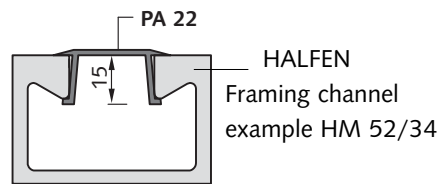


### PA Channel cover

The channel cover strip provides a clean finish and protects the channel against dirt and damage.

Type overview			
Type:	PA 41	PA 22	PA 18 H
	Suitable for channel: 50/40, 50/30, 486, for all 41 channels	Suitable for channel: 52/34	Suitable for channel: 36/36, 38/17
Material: Hard PVC (KS)	 white	 medium grey	 medium grey
Material: Steel sendzimir-galvanized (SV)			

#### Assembly diagram



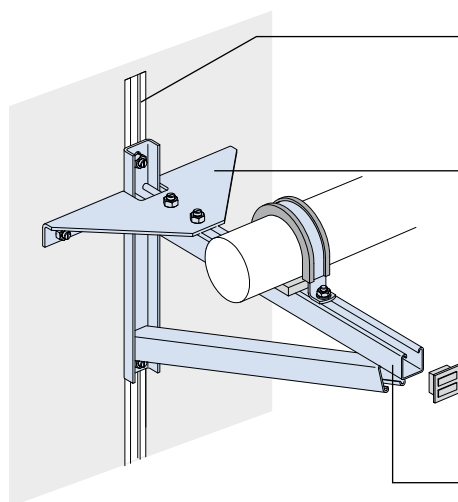
Order no.		
Type	Length [mm]	Order no. 0321.000-
PA -41- KS	- 3000	00002
PA -41- SV	- 3000	00001
PA -22- KS	- 3000	00003
PA -8H- KS	- 3000	00004



# HALFEN FRAMING SYSTEMS

## Cantilever Brackets

### HALFEN Cantilever brackets

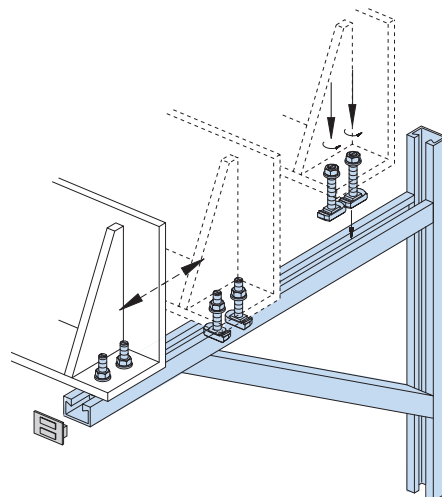


Fixing with dowel to wall or with T-head bolts to HALFEN Cast-in channel.

For loads in longitudinal pipe direction combinations of HALFEN Cantilevers with support brace type KON - Z1 are possible.

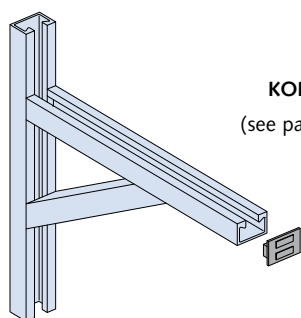
All HALFEN Cantilever brackets are delivered with channel end cap (except KON 41/D).

Cantilevers constructed in standard HALFEN Channel profiles can be combined with HALFEN T-head bolts, HALFEN Fittings and numerous system accessories as required.



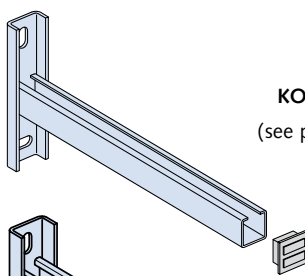
### Type selection

#### Bracket 52:

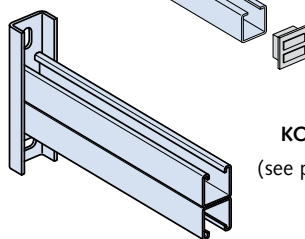


**KON 52/2**  
(see page 26)

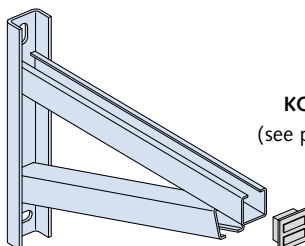
#### Bracket 41:



**KON 41/1**  
(see page 27)

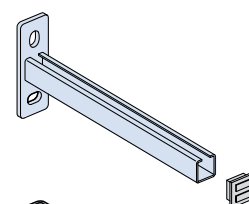


**KON 41/D**  
(see page 27)

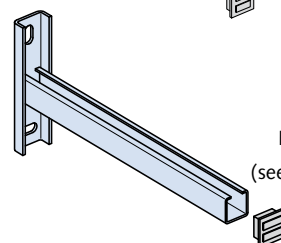


**KON 41/2**  
(see page 28)

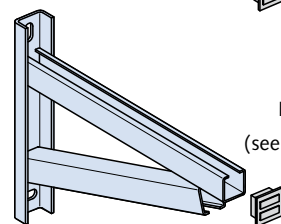
#### Bracket 28/36:



**KON 28/1**  
(see page 29)



**KON 36/1**  
(see page 28)



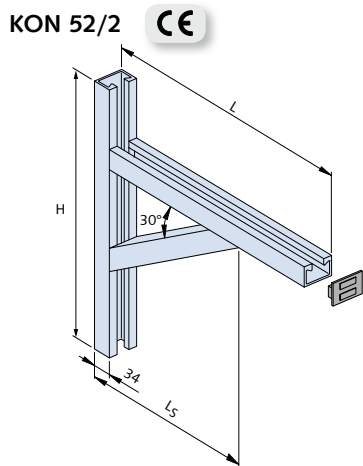
**KON 36/2**  
(see page 29f)

Note: Depending on the number of items ordered, cantilever brackets can also be made to customer specifications.

# HALFEN FRAMING SYSTEMS

## Cantilever Brackets

### Cantilever brackets - Type 52

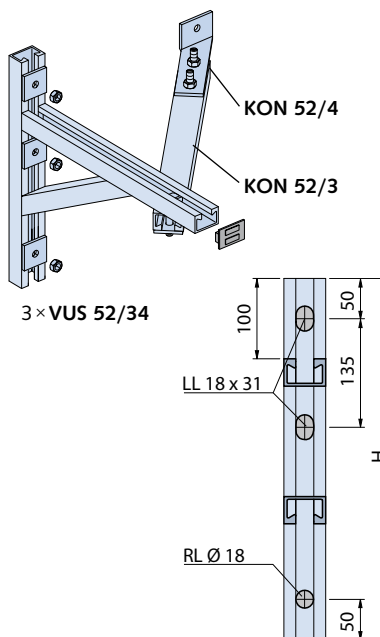


Dimensions and load bearing capacities KON 52/2

Dimensions			hot-dip galvanized FV	stainless steel A4 ①	F [kN] ②	Load diagrams		
Length L [mm]	Height H [mm]	Length L5 [mm]	Order no. 0310.080-	Order no. 0310.080-		F1	F1	F2
500	450	330	00001	00008	allow. load F <sub>Rd</sub>	9.0 12.6	15.0 21.0	7.5 10.5
600	475	380	00002	00009	allow. load F <sub>Rd</sub>	8.0 11.2	15.0 21.0	7.5 10.5
700	500	430	00003	00010	allow. load F <sub>Rd</sub>	7.0 9.8	15.0 21.0	6.5 9.1
800	550	480	00004	00011	allow. load F <sub>Rd</sub>	6.0 8.4	15.0 21.0	6.0 8.4
900	600	530	00005	00012	allow. load F <sub>Rd</sub>	5.5 7.7	15.0 21.0	5.5 7.7
1000	650	630	00006	00013	allow. load F <sub>Rd</sub>	5.0 7.0	15.0 21.0	5.0 7.0
1100	700	730	00007	00014	allow. load F <sub>Rd</sub>	4.5 6.3	14.0 19.6	4.5 6.3

① on request ② Explanatory notes for verification, see page 4

### KON 52/3 and KON 52/4 for lateral bracing

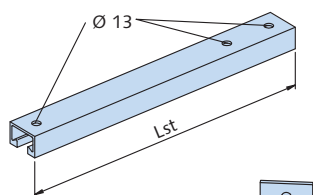


Connection forces KON 52/2

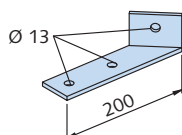
Length L [mm]	F [kN] ①	Load diagrams			Length L [mm]	F [kN] ①	Load diagrams			
		F <sub>z</sub>	F <sub>z,d</sub>	F <sub>Q</sub>			F <sub>z</sub>	F <sub>z,d</sub>	F <sub>Q</sub>	
500	max. F <sub>z</sub>	6.3	14.4	10.7	900	max. F <sub>z</sub>	4.5	13.8	9.3	
	max. F <sub>z,d</sub>	8.8	20.0	14.8		max. F <sub>z,d</sub>	6.3	19.1	12.9	
	F <sub>Q</sub>	9.1	15.1	15.1		F <sub>Q</sub>	5.6	15.1	11.1	
	F <sub>Q,d</sub>	12.7	21.1	21.1		F <sub>Q,d</sub>	7.9	21.2	15.6	
600	max. F <sub>z</sub>	6.0	14.1	11.4	1000	max. F <sub>z</sub>	4.4	13.7	8.9	
	max. F <sub>z,d</sub>	8.3	19.5	15.8		max. F <sub>z,d</sub>	6.1	18.9	12.3	
	F <sub>Q</sub>	8.1	15.1	15.1		F <sub>Q</sub>	5.2	15.2	10.2	
	F <sub>Q,d</sub>	11.3	21.1	21.1		F <sub>Q,d</sub>	7.2	21.2	14.2	
700	max. F <sub>z</sub>	5.5	14.0	10.3	1100	max. F <sub>z</sub>	4.3	12.7	8.5	
	max. F <sub>z,d</sub>	7.5	19.3	14.3		max. F <sub>z,d</sub>	5.9	17.5	11.8	
	F <sub>Q</sub>	7.1	15.1	13.1		F <sub>Q</sub>	4.7	14.2	9.2	
	F <sub>Q,d</sub>	10.0	21.2	18.4		F <sub>Q,d</sub>	6.5	19.8	12.8	
800	max. F <sub>z</sub>	4.8	13.9	9.8	① Explanatory notes for verification, see page 4					
	max. F <sub>z,d</sub>	6.7	19.2	13.6						
	F <sub>Q</sub>	6.1	15.1	12.1						
	F <sub>Q,d</sub>	8.6	21.2	17.0						

### Fittings for bracket 52/2

#### Bracing KON 52/3 ②



#### Fixing bracket KON 52/4 ②



Dimensions KON 52/3 and KON 52/4 ②

	Length L <sub>St</sub> [mm]	hot-dip galvanized FV	stainless steel A4 ①	suitable for bracket 52/2		
		Order no. 0310.	Order no. 0310.	Length L [mm]	r [mm]	A [mm]
KON 52/3	532	090-00001	090-00012	500	100	400
	602	090-00002	090-00013	600	150	450
	673	090-00003	090-00014	700	200	500
	744	090-00004	090-00015	800	250	550
	815	090-00005	090-00016	900	300	600
	961	090-00006	090-00017	1000	300	700
KON 52/4	1102	090-00007	090-00018	1100	300	800
KON 52/4	-	100-00002	100-00001	-	-	-

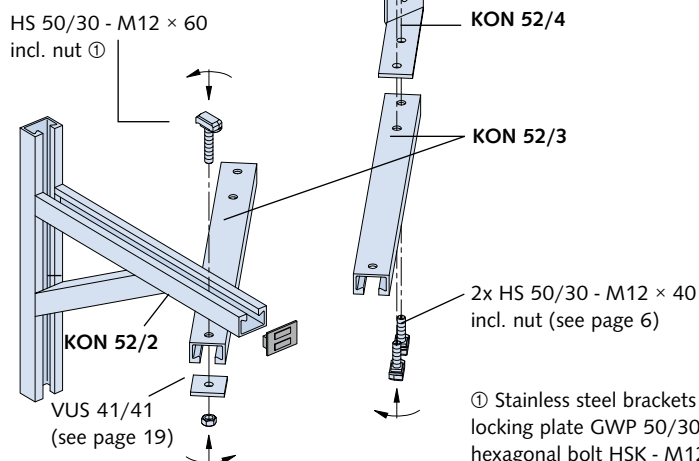
① on request ② used for additional bracing

# HALFEN FRAMING SYSTEMS

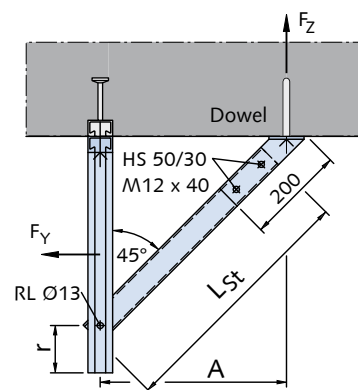
## Cantilever Brackets

### Cantilever bracket - 52; continued

#### Assembly diagram for lateral bracing



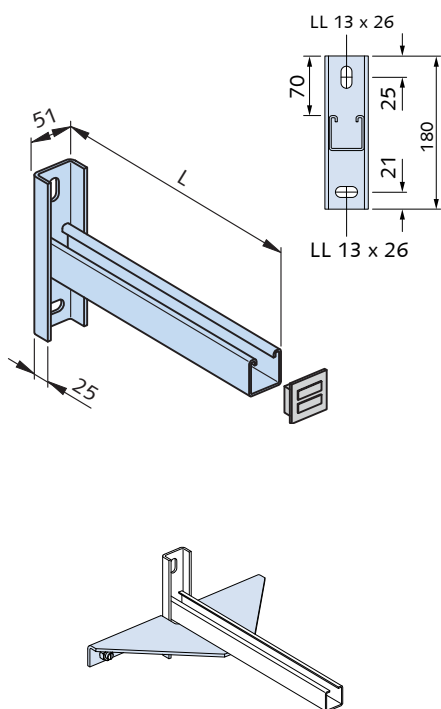
① Stainless steel brackets are fixed with locking plate GWP 50/30 - M12 and hexagonal bolt HSK - M12 × 60, DIN 933.



Note: The max. possible load of lateral braces depends on the allowable load ( $F_z$ ) of the dowels.

### Cantilever bracket - Type 41

KON 41/1



Assembly example with bracing KON Z1 (see page 31)

#### Dimensions and load bearing capacities KON 41/1

Length L [mm]	hot-dip galvanized FV Order no. 0310.010-	stainless steel A4 Order no. 0310.010-	F [kN] ①	Load cases			
				$F_1$	$F_1$	$F_2$	$F_3$
175	00001	00004	allow. load	5.35	2.65	2.65	1.75
			$F_{Rd}$	7.49	3.71	3.71	2.45
325	00002	00005	allow. load	2.65	1.30	1.30	0.85
			$F_{Rd}$	3.71	1.82	1.82	1.19
475	00003	00006	allow. load	1.75	0.85	0.85	0.55
			$F_{Rd}$	2.45	1.19	1.19	0.77

① Explanatory notes for verification, see page 4

#### Connection force KON 41/1

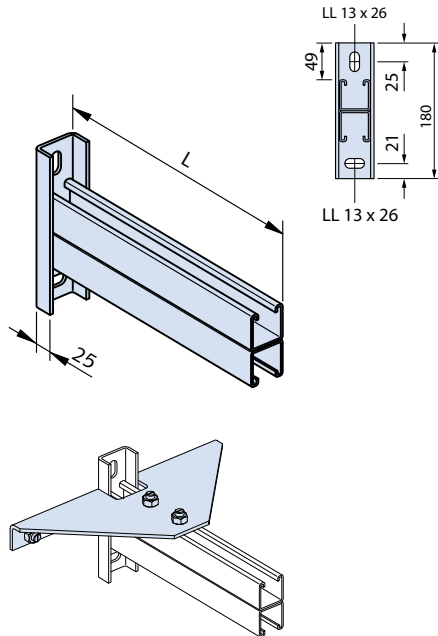
Length L [mm]	F [kN] ①	Load cases			
		$F_1$	$F_2$	$F_3$	
175	$F_z$	3.5	3.5	3.5	
	$F_{z,d}$	4.9	4.9	4.9	
	$F_Q$	5.4	2.7	5.4	
	$F_{Q,d}$	7.5	3.8	7.5	
325	$F_z$	3.3	3.2	3.2	
	$F_{z,d}$	4.6	4.5	4.5	
	$F_Q$	2.7	1.4	2.7	
	$F_{Q,d}$	3.8	1.9	3.7	
475	$F_z$	3.2	3.1	3.1	
	$F_{z,d}$	4.4	4.3	4.3	
	$F_Q$	1.8	0.9	1.8	
	$F_{Q,d}$	2.5	1.3	2.4	

① Explanatory notes for verification, see page 4

# HALFEN FRAMING SYSTEMS

## Cantilever Brackets

### KON 41/D



Assembly example with bracing KON Z1 (see page 31)

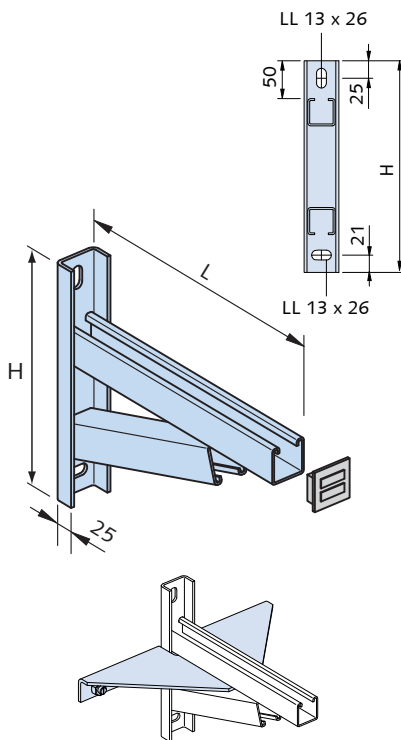
Dimensions and load bearing capacities KON 41/D							
Length L [mm]	hot-dip galvanized FV	stainless steel A4	F [kN] ①				
	Order no. 0310.030-	Order no. 0310.030-		F <sub>1</sub>	F <sub>1</sub>	F <sub>2</sub>	F <sub>3</sub>
325	00001	00004	allow. load	5.60	2.80	2.80	1.85
			F <sub>Rd</sub>	7.84	3.92	3.92	2.59
475	00002	00005	allow. load	3.70	1.85	1.85	1.20
			F <sub>Rd</sub>	5.18	2.59	2.59	1.68
625	00003	00006	allow. load	2.80	1.40	1.40	0.90
			F <sub>Rd</sub>	3.92	1.96	1.96	1.26

① Explanatory notes for verification, see page 4

Connection force KON 41/D					
Length L [mm]	① F [kN]				
		F <sub>z</sub>	F <sub>z</sub>	F <sub>z</sub>	F <sub>z</sub>
325	F <sub>z</sub>	6.9	6.9	6.9	6.8
	F <sub>z,d</sub>	9.6	9.6	9.6	9.5
	F <sub>Q</sub>	5.7	2.9	5.7	5.6
	F <sub>Q,d</sub>	7.9	4.0	7.9	7.8
475	F <sub>z</sub>	6.6	6.6	6.6	6.5
	F <sub>z,d</sub>	3.8	9.3	9.3	9.0
	F <sub>Q</sub>	9.3	1.9	3.8	3.7
	F <sub>Q,d</sub>	5.3	2.7	5.3	5.1
625	F <sub>z</sub>	6.7	6.7	6.7	6.4
	F <sub>z,d</sub>	9.3	9.3	9.3	9.0
	F <sub>Q</sub>	2.9	1.5	2.9	2.8
	F <sub>Q,d</sub>	4.0	2.1	4.0	3.9

① Explanatory notes for verification, see page 4

### KON 42/2



Assembly example with bracing KON Z1 (see page 31)

Dimensions and load bearing capacities KON 41/2							
Size [mm]	hot-dip galvanized FV	stainless steel A4	F [kN] ①				
				Order no. 0310.020-	Order no. 0310.020-	F <sub>1</sub>	F <sub>1</sub>
325	270	00001	allow. load	7.50	4.90	4.80	3.40
			F <sub>Rd</sub>	10.50	6.86	6.72	4.76
475	330	00002	allow. load	5.00	4.75	3.70	2.45
			F <sub>Rd</sub>	7.00	6.65	5.18	3.43
625	380	00003	allow. load	3.50	3.50	2.75	1.85
			F <sub>Rd</sub>	4.90	4.90	3.85	2.59
775	430	00004	allow. load	2.65	2.65	2.05	1.40
			F <sub>Rd</sub>	3.71	3.71	2.87	1.96

① Explanatory notes for verification, see page 4

Connection force KON 41/2					
Length L [mm]	① F [kN]				
		F <sub>z</sub>	F <sub>z</sub>	F <sub>z</sub>	F <sub>z</sub>
325	F <sub>z</sub>	5.5	6.8	7.0	7.5
	F <sub>z,d</sub>	7.7	9.6	9.9	10.5
	F <sub>Q</sub>	7.6	4.9	9.7	10.3
	F <sub>Q,d</sub>	10.6	6.9	13.5	14.4
475	F <sub>z</sub>	4.2	7.6	6.3	6.2
	F <sub>z,d</sub>	6.0	10.8	8.8	8.8
	F <sub>Q</sub>	5.1	4.8	7.5	7.4
	F <sub>Q,d</sub>	7.1	6.7	10.5	10.4
625	F <sub>z</sub>	3.4	6.3	5.2	5.3
	F <sub>z,d</sub>	4.7	9.0	7.4	7.4
	F <sub>Q</sub>	3.6	3.6	5.6	5.6
	F <sub>Q,d</sub>	5.0	5.0	7.8	7.9
775	F <sub>z</sub>	2.8	5.2	4.2	4.3
	F <sub>z,d</sub>	3.9	7.3	6.0	6.1
	F <sub>Q</sub>	2.7	2.7	4.2	4.3
	F <sub>Q,d</sub>	3.8	3.8	5.9	6.0

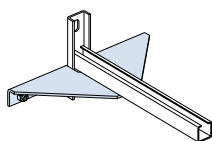
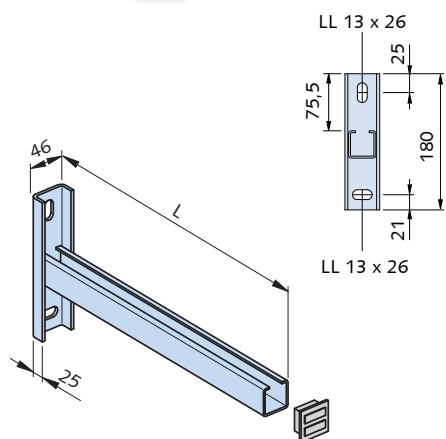
① Explanatory notes for verification, see page 4

# HALFEN FRAMING SYSTEMS

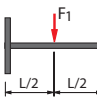
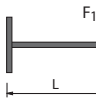
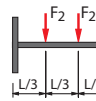
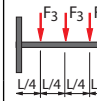
## Cantilever Brackets

### Cantilever bracket - Type 36

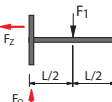
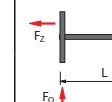
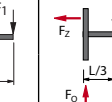
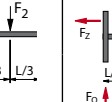
#### KON 36/1



Assembly example with bracing KON Z1  
(see page 31)

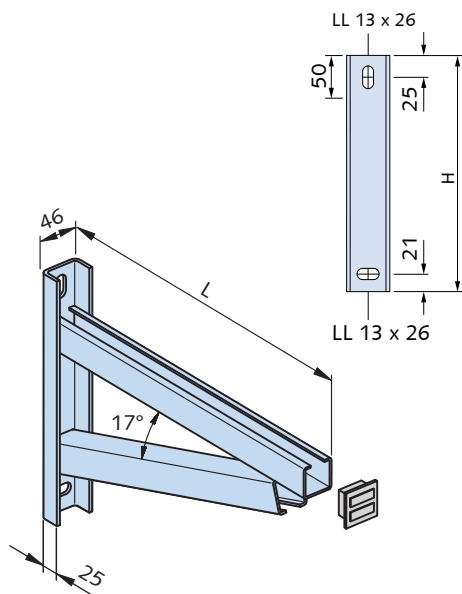
Dimensions and load bearing capacities KON 36/1							
Length L [mm]	hot-dip galvanized FV Order no. 0310.060-	stainless steel A4 Order no. 0310.060-	F [kN] ①				
				F <sub>1</sub>	F <sub>1</sub>	F <sub>2</sub>	F <sub>3</sub>
300	00001	00005	allow. load	2.00	1.00	1.00	0.67
			F <sub>Rd</sub>	2.80	1.40	1.40	0.98
400	00002	00006	allow. load	1.50	0.75	0.75	0.50
			F <sub>Rd</sub>	2.10	1.05	1.05	0.70
500	00003	00007	allow. load	1.20	0.60	0.60	0.40
			F <sub>Rd</sub>	1.68	0.84	0.84	0.56
600	00004	00008	allow. load	1.00	0.50	0.50	0.33
			F <sub>Rd</sub>	1.40	0.70	0.70	0.46

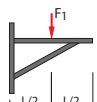
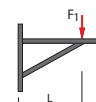
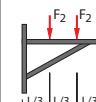
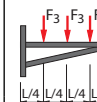
① Explanatory notes for verification, see page 4

Connection force KON 36/1							
Length L [mm]	F [kN] ①						
		F <sub>z</sub>	F <sub>z</sub>	F <sub>z</sub>	F <sub>z</sub>	F <sub>Q</sub>	F <sub>Q,d</sub>
300	F <sub>z</sub>	3.4	3.5	3.3	3.5		
	F <sub>z,d</sub>	4.7	4.9	4.6	4.9		
	F <sub>Q</sub>	2.0	1.0	2.0	2.2		
	F <sub>Q,d</sub>	2.8	1.4	2.8	3.0		
400	F <sub>z</sub>	3.4	3.6	3.4	3.4		
	F <sub>z,d</sub>	4.8	5.0	4.8	4.8		
	F <sub>Q</sub>	1.6	0.8	1.6	1.6		
	F <sub>Q,d</sub>	2.2	1.1	2.2	2.2		
500	F <sub>z</sub>	3.5	3.6	3.5	3.5		
	F <sub>z,d</sub>	4.9	5.0	4.9	4.9		
	F <sub>Q</sub>	1.3	0.7	1.3	1.3		
	F <sub>Q,d</sub>	1.7	0.9	1.7	1.7		
600	F <sub>z</sub>	3.6	3.6	3.6	3.6		
	F <sub>z,d</sub>	5.0	5.1	5.0	4.9		
	F <sub>Q</sub>	1.0	0.5	1.0	1.0		
	F <sub>Q,d</sub>	1.4	0.7	1.4	1.4		

① Explanatory notes for verification, see page 4

#### KON 36/2

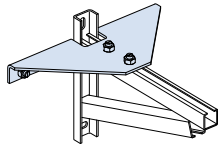


Dimensions and load bearing capacities KON 36/2							
Length L [mm]	hot-dip galvanized FV Order no. 0310.070-	stainless steel A4 Order no. 0310.070-	F [kN] ①				
				F <sub>1</sub>	F <sub>1</sub>	F <sub>2</sub>	F <sub>3</sub>
300	00001	00006	allow. load	5.00	3.20	3.60	2.35
			F <sub>Rd</sub>	7.00	4.40	5.00	3.30
400	00002	00010	allow. load	4.15	2.75	3.15	2.10
			F <sub>Rd</sub>	5.80	3.85	4.40	2.95
500	00003	00007	allow. load	3.15	2.70	2.50	1.65
			F <sub>Rd</sub>	4.40	3.80	3.50	2.30
600	00004	00009	allow. load	2.55	2.50	2.00	1.30
			F <sub>Rd</sub>	3.60	3.50	2.80	1.80
700	00005	00011	allow. load	2.10	2.50	1.65	1.10
			F <sub>Rd</sub>	2.95	3.50	2.30	1.55

① Explanatory notes for verification, see page 4

# HALFEN FRAMING SYSTEMS

## Cantilever Brackets



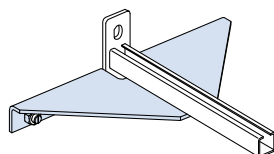
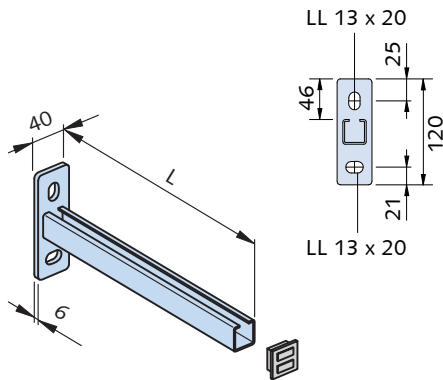
Assembly example with bracing KON Z1  
(see page 31)

Connection force KON 36/2					
Length					
L [mm]	F [kN] ①				
300	$F_z$	4.9	5.6	6.7	6.4
	$F_{z,d}$	6.9	7.9	9.4	8.9
	$F_Q$	5.0	3.1	7.2	7.1
	$F_{Q,d}$	7.0	4.4	10.1	9.9
400	$F_z$	5.2	6.2	7.3	7.1
	$F_{z,d}$	7.3	8.7	10.2	9.9
	$F_Q$	4.2	2.8	6.3	6.3
	$F_{Q,d}$	5.8	3.9	8.9	8.9
500	$F_z$	4.9	7.1	7.1	6.7
	$F_{z,d}$	6.8	9.9	9.9	9.4
	$F_Q$	3.2	2.7	5.0	5.0
	$F_{Q,d}$	4.5	3.8	7.0	7.0
600	$F_z$	4.6	7.3	6.6	6.1
	$F_{z,d}$	6.4	10.2	9.3	8.6
	$F_Q$	2.6	2.5	4.0	3.9
	$F_{Q,d}$	3.6	3.5	5.7	5.5
700	$F_z$	4.4	8.2	6.3	5.9
	$F_{z,d}$	6.1	11.5	8.8	8.3
	$F_Q$	2.1	2.6	3.3	3.3
	$F_{Q,d}$	3.0	3.6	4.7	4.7

① Explanatory notes for verification, see page 4

## Cantilever bracket - Type 28

KON 28/1



Assembly example with bracing KON Z1  
(see page 31)

Dimensions and load bearing capacities KON 28/1							
Length	hot-dip galvanized FV	stainless steel A4					
L [mm]	Order no. 0310.050-	Order no. 0310.050-	F [kN] ①	$F_1$	$F_1$	$F_2$	$F_3$
100	00001	00005	allow. load	2.70	1.35	1.35	0.90
			$F_{Rd}$	3.78	1.89	1.89	1.26
200	00002	00006	allow. load	1.35	0.68	0.68	0.45
			$F_{Rd}$	1.89	0.95	0.95	0.63
300	00003	00007	allow. load	0.90	0.45	0.45	0.30
			$F_{Rd}$	1.26	0.63	0.63	0.42
400	00004	00008	allow. load	0.70	0.35	0.35	0.20
			$F_{Rd}$	0.98	0.49	0.49	0.28

① Explanatory notes for verification, see page 4

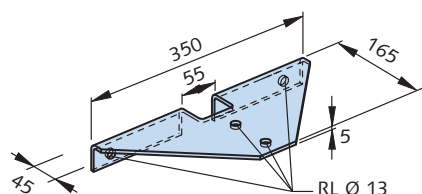
Connection force KON 28/1					
Length					
L [mm]	F [kN] ①				
100	$F_z$	1.9	1.9	1.9	1.9
	$F_{z,d}$	2.6	2.6	2.6	2.6
	$F_Q$	2.7	1.4	2.7	2.7
	$F_{Q,d}$	3.8	1.9	3.8	3.8
200	$F_z$	1.9	1.9	1.9	1.9
	$F_{z,d}$	2.6	2.6	2.6	2.6
	$F_Q$	1.4	0.7	1.4	1.4
	$F_{Q,d}$	1.9	1.0	2.0	1.9
300	$F_z$	1.9	1.9	1.9	1.9
	$F_{z,d}$	2.6	2.6	2.6	2.6
	$F_Q$	1.0	0.5	1.0	1.0
	$F_{Q,d}$	1.3	0.7	1.3	1.3
400	$F_z$	1.9	1.9	1.9	1.7
	$F_{z,d}$	2.7	2.7	2.7	2.3
	$F_Q$	0.8	0.4	0.8	0.7
	$F_{Q,d}$	1.0	0.5	1.0	0.9

① Explanatory notes for verification, see page 4

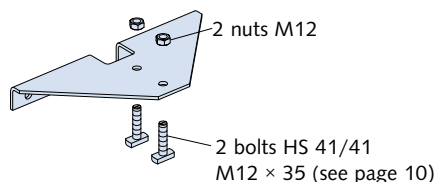
# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports

### Bracing KON Z1 for brackets



### Assembly diagram (bolts, nuts and brackets are ordered separately)



KON Z1	
hot-dip galvanized FV	stainless steel A4
Order no. 0310.110-00002	Order no. 0310.110-00001

Connection to underside of cantilever possible  
(2 holes need to be made on-site)

## HALFEN Pipe clamps and pipe supports

### Adjustable pipe clamps

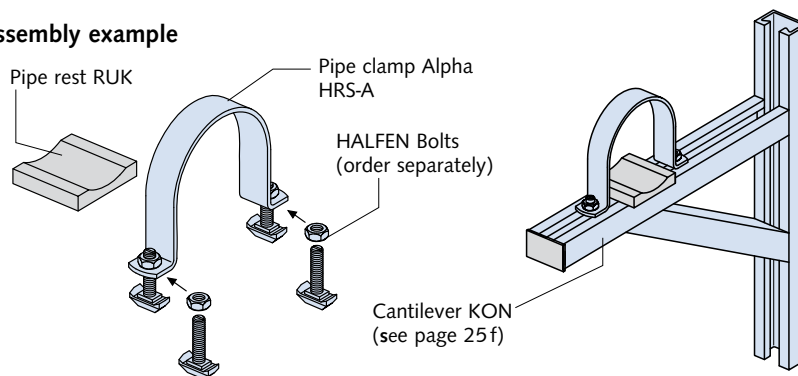
The HALFEN Pipe clamp range is an optimised and flexible solution used in combination with standard

HALFEN Cast-in channels and framing systems. HALFEN supplies pipe clamps of various types for pipe diameters of 15 to 530 mm.

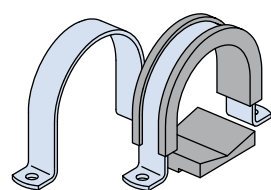
The flexibility of the pipe fixings guarantees adjustability in all directions.



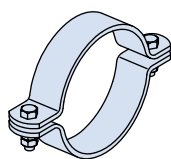
### Assembly example



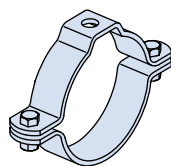
## Type selection



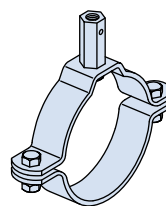
**HRS-A/HCS-RAD**  
Pipe clamp Alpha  
(see page 32)



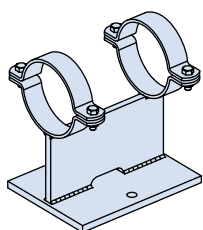
**HRS-B**  
Pipe clamp Beta  
(see page 34)



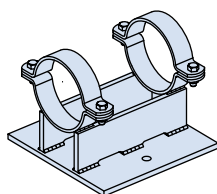
**HRS-G**  
Pipe clamp Gamma  
(see page 35)



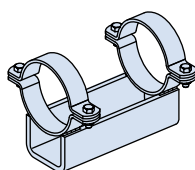
**HRS-D**  
Pipe clamp Delta  
(see page 36)



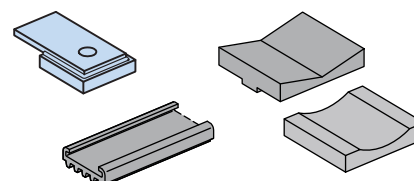
**HRG-1**  
Pipe support  
(see page 37)



**HRG-2**  
Pipe support  
(see page 37)



**HRG-3**  
Pipe support  
(see page 37)



**Accessories**  
lift off safety device, pipe rests, installation rubber (see page 38 f)

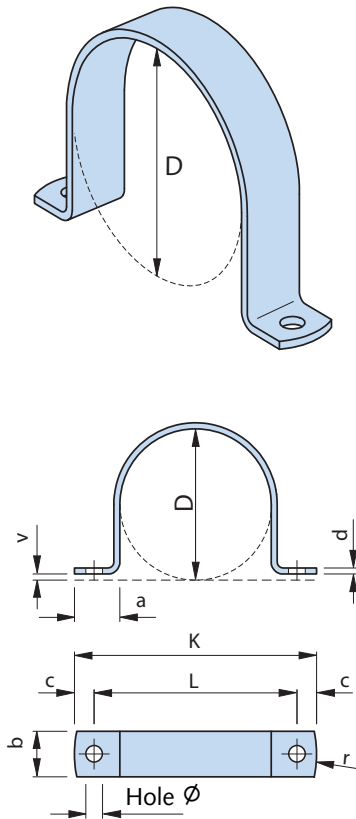
# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports

### Pipe clamp - Type Alpha

#### HRS-A

#### Pipe clamp Alpha



Pipe clamp HRS-A													
Type FV hot-dip galvanized		Type A4 stainless steel		Clamp-range min-max [mm]	hole Ø [mm]	Dimensions							Pre-tension value [mm]
Ø D [mm]	Order no. 0311.010-	Ø D [mm]	Order no. 0311.010-			b/d [mm]	L [mm]	K [mm]	a [mm]	c [mm]	r [mm]	v [mm]	
17	00048	17	00001	16 - 19	11 for M10	25/2.5	51	77	30	13	16	2.75	
21.5	00049	21.5	00002	20.5 - 23.5			55.5	81.5					
27	00050	27	00003	26 - 29			61	87					
33.5	00051	33.5	00004	32.5 - 35.5			67.5	93.5					
42.5	00052	42.5	00005	41.5 - 44.5			76.5	102.5					
48.5	00053	48.5	00006	47.5 - 50.5			82.5	108.5					
50	00054	50	00007	49 - 52			84	110					
56	00055	56	00008	55 - 58			90	116					
60	00056	60	00009	59 - 62			94	120					
64	00057	64	00010	63 - 66			98	124					
77	00058	77	00011	76 - 79			111	137					
80	00059	80	00012	79 - 82	114	140							
84	00060	84	00013	83 - 86	118	144							
89	00061	89	00014	88 - 91	123	149							
96	00062	96	00015	95 - 98	130	156							
100	00063	100	00016	98 - 102	11 for M10	30/4	134	160	30	13	19	4	
105	00064	105	00017	103 - 107			139	165					
110	00065	110	00018	108 - 112			144	170					
116	00066	116	00019	114 - 118			150	176					
125	00067	125	00020	123 - 127			159	185					
131	00068	131	00021	129 - 133			165	191					
137	00069	137	00022	135 - 139			171	197					
141	00070	141	00023	139 - 143	175	201							
150	00071	150	00024	148 - 152	184	210							
157	00072	157	00025	155 - 159	191	217							
160	00073	160	00026	158 - 162	13 for M12	40/4	208	240	40	16	24	4	
168	00074	168	00027	166 - 170			216	248					
176	00075	176	00028	174 - 178			224	256					
185	00076	185	00029	183 - 187			233	265					
200	00077	200	00030	198 - 202			248	280					
212	00078	212	00031	210 - 214			260	292					
218	00079	218	00032	216 - 220			266	298					
225	00080	225	00033	223 - 227	273	305							
235	00081	235	00034	233 - 237	283	315							
267	00083	267	00035	265 - 269	17 for M16	50/5	317	367	50	25	36	5	
273	00084	273	00036	271 - 275			323	373					
285	00085	285	00037	283 - 287			335	385					
326	00086	326	00038	324 - 328			376	426					
340	00087	340	00039	338 - 342			390	440					
355	00088	355	00040	353 - 357			405	455					
400	00089	400	00041	398 - 402			450	500					
406	00090	406	00042	404 - 408	456	506							
420	00091	420	00043	418 - 422	17 for M16	50/5	470	520	50	25	36	5	
429	00092	429	00044	427 - 431			479	529					
508	00093	508	00045	506 - 510			558	608					
525	00094	525	00046	523 - 527			575	625					
532	00095	532	00047	530 - 534			582	635					



# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports

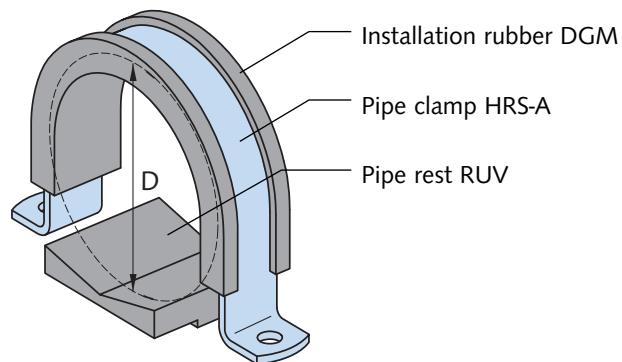
### Pipe clamp – assembly set

#### HCS-RAD

Pipe clamp assembly set with DGM Installation rubber and pipe rest RUV and RUK

Set includes:

- 1 × Pipe clamp Alpha
  - 1 × installation rubber DGM (bulk length)
  - 1 × Pipe rest RUV or RUK
- Order matching T-head bolts separately!



#### Note:

When using DGM Installation rubber always use a RUK or RUV pipe rest.

For pipe clamps with installation rubber the effective diameter is  $D_{\text{eff}} = \text{diameter } D - 16 \text{ mm}$ .

Pipe clamps are suitable for pipe-diameters as listed in the table (see clamp-range value).

### Pipe clamp – assembly set HCS-RAD

Material FV hot-dip galvanized		Material A4 stainless steel		Clamp-range min-max [mm]	Dimensions DGM Length [mm]
Ø D ① [mm]	Order no. 0303.010-	Ø D ① [mm]	Order no. 0303.010-		
					<b>Type DGM 25/8</b>
33.5	00042	33,5	00001	16.5 - 21.5	1 × 75
42.5	00043	42,5	00002	25.5 - 30.5	1 × 75
48.5	00044	48,5	00003	31.5 - 36.5	1 × 120
50	00045	50	00004	33 - 38	1 × 120
56	00046	56	00005	39 - 44	1 × 120
60	00047	60	00006	43 - 48	1 × 150
64	00048	64	00007	47 - 52	1 × 150
77	00049	77	00008	60 - 65	1 × 180
80	00050	80	00009	63 - 68	1 × 180
84	00051	84	00010	67 - 72	1 × 180
89	00052	89	00011	72 - 77	1 × 210
96	00053	96	00012	79 - 84	1 × 210
					<b>Type DGM 30/8</b>
100	00054	100	00013	83 - 88	1 × 250
105	00055	105	00014	88 - 93	1 × 250
110	00056	110	00015	93 - 98	1 × 250
116	00057	116	00016	99 - 104	1 × 250
125	00058	125	00017	108 - 113	1 × 305
131	00059	131	00018	114 - 119	1 × 305
137	00060	137	00019	120 - 125	1 × 305
141	00061	141	00020	124 - 129	1 × 305
150	00062	150	00021	133 - 138	1 × 355
157	00063	157	00022	140 - 145	1 × 355
					<b>Type DGM 40/8</b>
160	00064	160	00023	143 - 148	1 × 395
168	00065	168	00024	151 - 156	1 × 395
176	00066	176	00025	159 - 164	1 × 395
185	00067	185	00026	168 - 173	1 × 450
200	00068	200	00027	183 - 188	1 × 450
212	00069	212	00028	195 - 200	1 × 500
218	00070	218	00029	201 - 206	1 × 500
225	00071	225	00030	208 - 213	1 × 560
235	00072	235	00031	218 - 223	1 × 560
					<b>Type DGM 50/8</b>
267	00073	267	00032	250 - 255	1 × 650
273	00074	273	00033	256 - 261	1 × 650
285	00075	285	00034	268 - 273	1 × 700
326	00076	326	00035	309 - 314	1 × 800
340	00077	340	00036	323 - 328	1 × 800
355	00078	355	00037	338 - 343	1 × 860
400	00079	400	00038	383 - 388	1 × 1015
406	00080	406	00039	389 - 394	1 × 1015
420	00081	420	00040	403 - 408	1 × 1015
429	00082	429	00041	412 - 417	1 × 1015
508		508		491 - 496	1 × 1295
525		525		508 - 513	1 × 1295
532		532		515 - 520	1 × 1295

① Ø D = Nominal diameter of pipe clamp without installation rubber

# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports

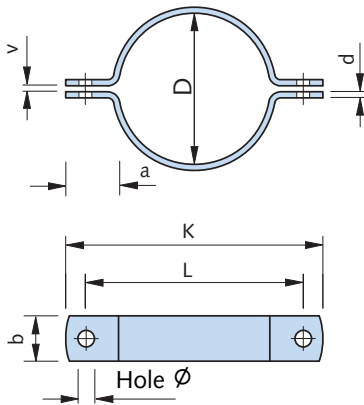
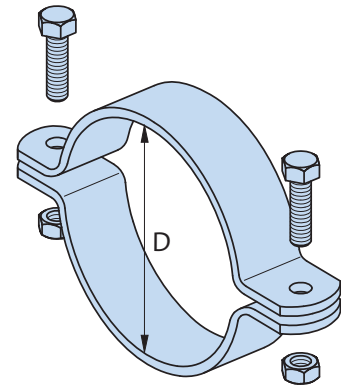
### Pipe clamp - Type Beta

#### HRS-B

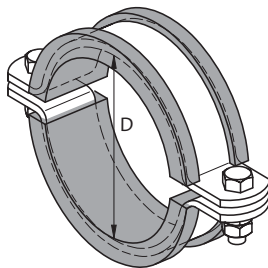
Pipe clamp Beta

Set includes:

- 1 × Pipe clamp HRS-B
- 2 × Hex. head bolts
- 2 × Nuts



Accessory:



DGM Installation rubber  
(see page 40)

#### Pipe clamp HRS-B

Material FV hot-dip galvanized		Material A4 stainless steel		Clamp-range min-max [mm]	Hole Ø [mm]	Dimensions					Pre- tension value [mm]	allow. load capacity [kN]
Ø D [mm]	Order no. 0311.030-	Ø D [mm]	Order no. 0311.030-			b/d [mm]	L [mm]	K [mm]	a [mm]	v [mm]		
21.5	00049	21.5	00002	20.5 - 23.5	6,5 for M6	25/2,5	49.5	71.5	25	2.75	1.9	
27	00050	27	00003	26 - 29			55	77				
33.5	00051	33.5	00004	32.5 - 35.5			61.5	83.5				
42.5	00052	42.5	00005	41.5 - 44.5			70.5	92.5				
48.5	00053	48.5	00006	47.5 - 50.5			76.5	98.5				
50	00054	50	00007	49 - 52			78	100				
56	00055	56	00008	55 - 58			84	106				
60	00056	60	00009	59 - 62			88	110				
64	00057	64	00010	63 - 66			92	114				
77	00058	77	00011	76 - 79			105	127				
80	00059	80	00012	79 - 82	108	130	8,5 for M8	30/4	35	4	4.1	
84	00060	84	00013	83 - 86	112	134						
89	00061	89	00014	88 - 91	118	140						
96	00062	96	00015	95 - 98	125	147						
100	00063	100	00016	98 - 102	144	170						
105	00064	105	00017	103 - 107	149	175						
110	00065	110	00018	108 - 112	154	180						
116	00066	116	00019	114 - 118	160	186						
125	00067	125	00020	123 - 127	169	195						
131	00068	131	00021	129 - 133	175	201						
137	00069	137	00022	135 - 139	181	207	11 for M10	40/4	40	4	4.9	
141	00070	141	00023	139 - 143	185	211						
150	00071	150	00024	148 - 152	194	220						
157	00072	157	00025	155 - 159	201	227						
160	00073	160	00026	158 - 162	208	240						
168	00074	168	00027	166 - 170	216	248						
176	00075	176	00028	174 - 178	224	256						
185	00076	185	00029	183 - 187	233	265						
200	00077	200	00030	198 - 202	248	280						
212	00078	212	00031	210 - 214	260	292						
218	00079	218	00032	216 - 220	266	298	13 for M12	50/5	50	5	7.8	
225	00080	225	00033	223 - 227	273	305						
235	00081	235	00034	233 - 237	283	315						
267	00082	267	00035	265 - 269	317	367						
273	00083	273	00036	271 - 275	323	373						
285	00084	285	00037	283 - 287	335	385						
326	00085	326	00038	324 - 328	376	426						
340	00086	340	00039	338 - 342	390	440						
355	00087	355	00040	353 - 357	415	465						
400	00088	400	00041	398 - 402	460	510						
406	00089	406	00042	404 - 408	466	516	17 for M16	60/6	55	5	9.7	
420	00090	420	00043	418 - 422	480	530						
429	00091	429	00044	427 - 431	489	539						
508	00092	508	00045	506 - 510	568	618						
525	00093	525	00046	523 - 527	585	635						
532	00094	532	00047	530 - 534	592	642						

# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports

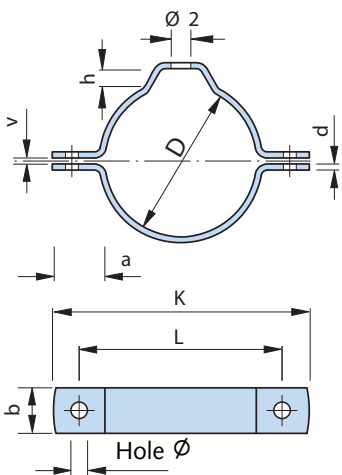
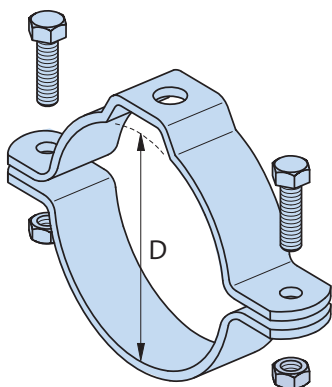
### Pipe clamp - Type Gamma

#### HRS-G

Pipe clamp Gamma

Set includes:

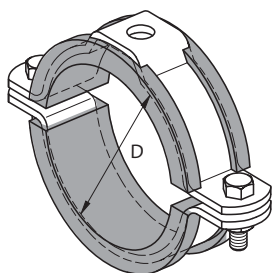
- 1 × Pipe clamp Gamma
- 2 × Hex. head bolts
- 2 × Nuts



#### Pipe clamp HRS-G

Material FV hot-dip galvanized		Material A4 stainless steel		Clamp-range min-max [mm]	Hole Ø [mm]	Dimensions						Pre-tension value [mm]	allow. load capacity [kN]
Ø D [mm]	Order no. 0311.060-	Ø D [mm]	Order no. 0311.060-			b/d [mm]	L [mm]	K [mm]	a [mm]	h [mm]	Ø 2 [mm]		
64	00030	64	00001	63 - 66	8.5 for M8	25/2.5	92	114	25	9	11	2.75	1.9
77	00031	77	00002	76 - 79									
80	00032	80	00003	79 - 82									
89	00033	89	00004	88 - 91									
96	00034	96	00005	95 - 98									
100	00035	100	00006	98 - 102	11 for M10	30/4	144	170	35	11	13	4	4.1
105	00036	105	00007	103 - 107									
110	00037	110	00008	108 - 112									
116	00038	116	00009	114 - 118									
125	00039	125	00010	123 - 127									
131	00040	131	00011	129 - 133									
137	00041	137	00012	135 - 139									
141	00042	141	00013	139 - 143									
150	00043	150	00014	148 - 152									
157	00044	157	00015	155 - 159									
160	00045	160	00016	158 - 162	13 for M12	40/4	208	240	40	14	17	4	4.9
168	00046	168	00017	166 - 170									
176	00047	176	00018	174 - 178									
185	00048	185	00019	183 - 187									
200	00049	200	00020	198 - 202									
212	00050	212	00021	210 - 214									
218	00051	218	00022	216 - 220									
225	00052	225	00023	223 - 227									
235	00053	235	00024	233 - 237									
267	00054	267	00025	265 - 269									
273	00055	273	00026	271 - 275	17 for M16	50/5	317	367	50	18	17	5	7.8
285	00056	285	00027	283 - 287									
326	00057	326	00028	324 - 328									
340	00058	340	00029	338 - 342									

#### Accessory:



DGM Installation rubber  
(see page 40)

# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports

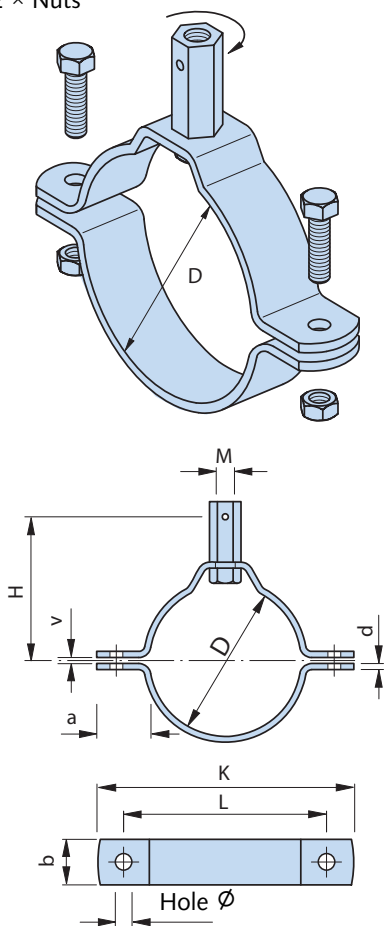
### Pipe clamp - Type Delta

#### HRS-D

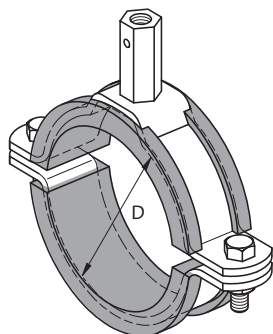
#### Pipe clamps Delta

Set includes:

- 1 × Pipe clamp with hexagonal rod coupler, pivoted and permanently fixed to pipe clamp
- 2 × Hex. head bolts
- 2 × Nuts



Accessory:

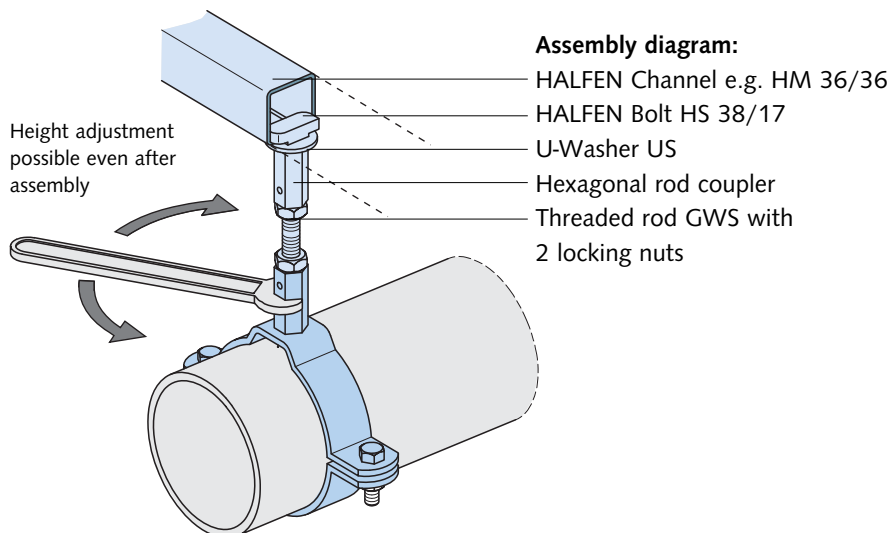


DGM Installation rubber (see page 40)

Pipe clamp HRS-D

Material FV hot-dip galvanized		Material stainless steel A4		Clamp range min-max [mm]	Hole Ø [mm]	Dimensions					M [mm]	Pre-tension value v [mm]	allow. load capacity [kN]
Ø D [mm]	Order no. 0311.050-	Ø D [mm]	Order no. 0311.050-			b/d [mm]	L [mm]	K [mm]	a [mm]	H [mm]			
64	00030	64	00001	63 - 66	8 for M8	25/2.5	92	114	25	78	M10 x40 ①	2.75	1.9
77	00031	77	00002	76 - 79			105	127		85			
80	00032	80	00003	79 - 82			108	130		86			
89	00033	89	00004	88 - 91			118	140		91			
96	00034	96	00005	95 - 98			125	147		94			
100	00035	100	00006	98 - 102	11 for M10	30/4	144	170	35	98	M12 x40 ①	4	4.1
105	00036	105	00007	103 - 107			149	175		100			
110	00037	110	00008	108 - 112			154	180		103			
116	00038	116	00009	114 - 118			160	186		106			
125	00039	125	00010	123 - 127			169	195		110			
131	00040	131	00011	129 - 133			175	201		113			
137	00041	137	00012	135 - 139			181	207		116			
141	00042	141	00013	139 - 143			185	211		118			
150	00043	150	00014	148 - 152			194	220		123			
157	00044	157	00015	155 - 159			201	227		126			
160	00045	160	00016	158 - 162	13 for M12	40/4	208	240	40	139	M16 x50 ①	4	4.9
168	00046	168	00017	166 - 170			216	248		143			
176	00047	176	00018	174 - 178			224	256		147			
185	00048	185	00019	183 - 187			233	265		151			
200	00049	200	00020	198 - 202			248	280		159			
212	00050	212	00021	210 - 214			260	292		165			
218	00051	218	00022	216 - 220			266	298		168			
225	00052	225	00023	223 - 227			273	305		171			
235	00053	235	00024	233 - 237			283	315		176			
267	00054	267	00025	265 - 269			317	367		197			
273	00055	273	00026	271 - 275	17 for M16	50/5	323	373	50	200	M16 x50 ①	5	7.8
285	00056	285	00027	283 - 287			335	385		206			
326	00057	326	00028	324 - 328			376	426		227			
340	00058	340	00029	338 - 342			390	440		234			

① with monitor hole



#### Assembly diagram:

- HALFEN Channel e.g. HM 36/36
- HALFEN Bolt HS 38/17
- U-Washer US
- Hexagonal rod coupler
- Threaded rod GWS with 2 locking nuts

# HALFEN FRAMING SYSTEMS

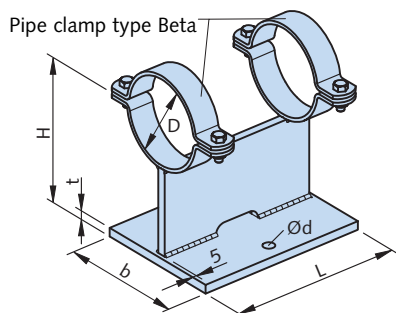
## Pipe Clamps, Pipe Supports

### HRG Pipe support

#### HRG-1

for pipe diameters

D = 21.5 up to 185 mm



#### Pipe support HRG-1

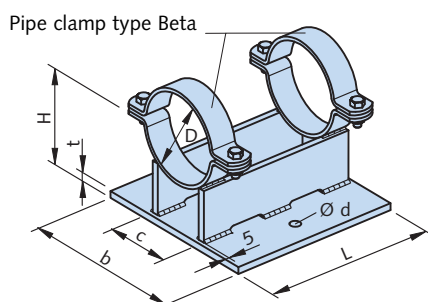
HRG-1 for pipe- Ø D	Material: FV hot-dip galvanized  Order no. 0291.-009-	Material: A4 stainless steel  Order no. 0291.009-	Dimensions [mm]				
			H	L	b	Ø d	t
21,5 - 60	00004 ①	00001 ①	100	130	80	11	5
63 - 84			125	150	100	11	8
89 - 131			150	180	100	11	8
137 - 141			175	200	120	11	10
150 - 185			200	200	150	13	10

① When ordering please state the required pipe clamp diameter-Ø [mm].  
Available diameters of pipe clamps see HRS-B, see page 34.  
Note: Consider using a larger diameter clamp when using a DGM Installation rubber.

#### HRG-2

for pipe diameters

D = 176 up to 532 mm



#### Pipe support HRG-2

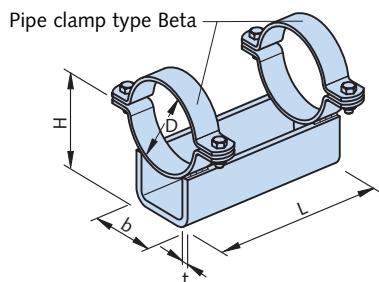
HRG-2 for pipe- Ø D	Material: FV hot-dip galvanized  Order no. 0291.-009-	Material: A4 stainless steel  Order no. 0291.009-	Dimensions [mm]					
			H	L	b	c	Ø d	t
176 - 185	00005 ①	00002 ①	200	200	200	80	17	8
200 - 235			200	200	200	100	17	8
267 - 273			250	250	200	100	17	8
285			250	250	225	125	17	8
326			250	300	250	150	17	10
340 - 355			300	300	250	150	17	10
400 - 429			350	300	250	150	17	10
508 - 532			400	400	300	200	22	15

① When ordering please state the required pipe clamp diameter-Ø [mm].  
Available diameters of pipe clamps see HRS-B, see page 34.  
Note: Consider using a larger diameter clamp when using a DGM Installation rubber.

#### HRG-3

for pipe diameters

D = 100 up to 532 mm



#### Pipe support HRG-3

HRG-3 for pipe- Ø D	Material: FV hot-dip galvanized  Order no. 0291.-009-	Material: A4 stainless steel  Order no. 0291.009-	Dimensions [mm]			
			H	L	b	t
100 - 131	00006 ①	00003 ①	150	180	80	5
137 - 141			175	200	100	5
150 - 168			200	200	100	5
176 - 185			200	200	100	8
200 - 235			200	200	120	8
267 - 285			250	250	150	8
326			250	300	150	8
340 - 355			300	300	200	10
400 - 429			350	300	200	10
508 - 532			400	400	250	10

① When ordering please state the required pipe clamp diameter-Ø [mm].  
Available diameters of pipe clamps see HRS-B, see page 34.  
Note: Consider using a larger diameter clamp when using a DGM Installation rubber.

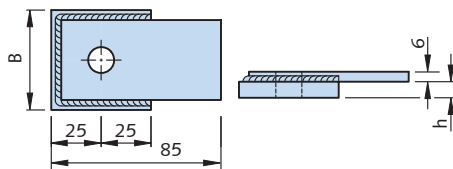
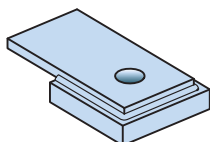
# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports – Accessories

### Lift off safety device AHS

#### AHS

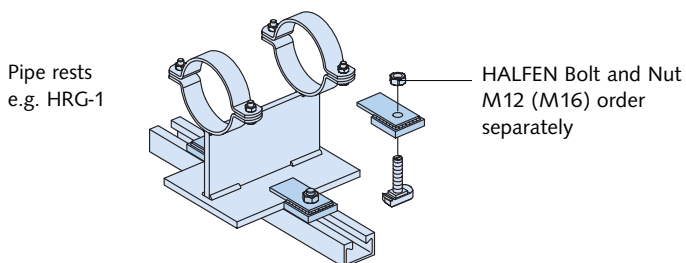
Lift off safety device for pipe T-supports



Other dimensions on request

Lift off safety device AHS				
Type	Order no. 0324.000-	B [mm]	h [mm]	Ø d [mm]
AHS -1- FV	00001	50	8.0	13
AHS -2- FV	00002	50	10.0	13
AHS -3- FV	00003	50	12.0	13
AHS -4- FV	00004	70	20.0	17
AHS -1- A4	00005	50	8.0	13
AHS -2- A4	00006	50	10.0	13
AHS -3- A4	00007	50	12.0	13
AHS -4- A4	00008	70	20.0	17

#### Assembly diagram:

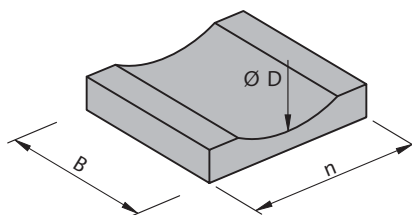


Lift off safety device AHS (used in pairs)

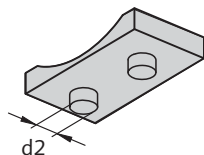
### Pipe Rest

#### Pipe Rest RUK

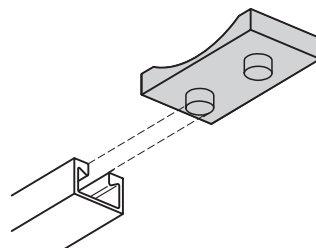
Material: Polypropylene,  
Temperature resistant  
from -30 to +90°C,  
Colour: Green



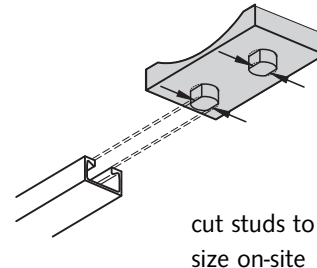
d2 = diameter of studs  
Ø 10 – 30mm (see table)



Channel slot width > d2



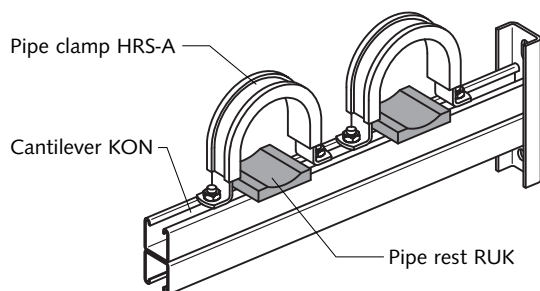
Channel slot width < d2



## HALFEN FRAMING SYSTEMS

### Pipe Clamps, Pipe Supports – Accessories

#### Assembly example



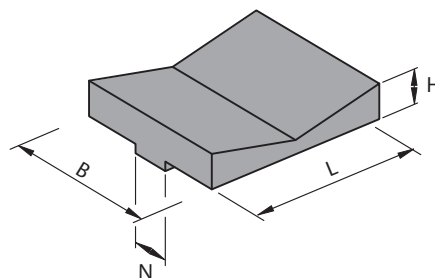
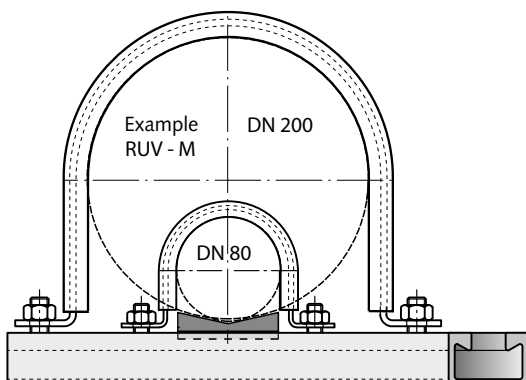
Pipe rest RUK					
Type	Order no. 0316.000-	for Ø D [mm]	Dimensions [mm]		
			n	B	d2
RUK - 57	00001	57	38	50	10
RUK - 60	00002	60			
RUK - 76	00003	76			
RUK - 88	00004	88	75	70	15
RUK - 108	00005	108			
RUK - 114	00006	114			
RUK - 133	00007	133			
RUK - 139	00008	139			
RUK - 159	00009	159	140	75	25
RUK - 168	00010	168			
RUK - 193	00011	193			
RUK - 216	00012	216			
RUK - 219	00013	219			
RUK - 267	00014	267			
RUK - 273	00015	273			
RUK - 318	00016	318			
RUK - 323	00017	323			
RUK - 355	00018	355			
RUK - 368	00019	368	220	75	30
RUK - 406	00020	406			
RUK - 419	00021	419			
RUK - 508	00022	508			
RUK - 521	00023	521			

#### Pipe rests RUV-K, RUV-M, RUV-G

Pipe rest for various pipe diameters.  
 Cost efficient alternative as one size RUV is suitable  
 for various pipe sizes.  
 The pipe rest is made of durable plastic (two-point-support).

Material: Polypropylene,  
 Temperature resistant from -30 to +90° C,  
 Colour: Black

#### Assembly example:



Pipe rest RUV						
Type	Order no. 0317.000-	for Ø D [mm]	Dimensions			
			L [mm]	B [mm]	N [mm]	H [mm]
RUV-K	0001	25 - 79	30	50	11	11
RUV-M	0002	80 - 269	80	70	17	15
RUV-G	0003	270 - 420	120	70	17	16

Type **RUV-K** for HALFEN Framing channels:  
 min. 12 mm slot width, max. 52 mm channel width

Type **RUV-M** for HALFEN Framing channels:  
 min. 18 mm slot width, max. 72 mm channel width

Type **RUV-G** for HALFEN Framing channels:  
 min. 18 mm slot width, max. 72 mm channel width

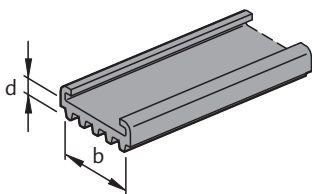
# HALFEN FRAMING SYSTEMS

## Pipe Clamps, Pipe Supports – Accessories

### Installation rubber DGM

**Installation rubber DGM (bulk-ware)**  
for HALFEN Pipe clamps.

Material:  
EPDM Temperature resistant  
from - 40°C to +110° C



**Note:**

When using a DGM Installation rubber  
always use a RUK or RUV pipe rest  
(see pages 38 f).

Order numbers and lengths								
Pipe clamps-Ø D ①	Clamping range for DGM min. -max. [mm]	Length [mm]	DGM Installation rubber		Order no. ② 0320.000-			
			Pipe clamp HRS-A	Pipe clamp HRS-B, -G, -D				
21.5		-						
27								
33.5	16.5 - 21.5	2 × 50	DGM 25/8		00001			
42.5	25.5 - 30.5							
48.5	31.5 - 36.5							
50	33 - 38							
56	39 - 44							
60	43 - 48							
64	47 - 52							
77	60 - 65							
80	63 - 68							
84	67 - 72	2 × 130				DGM 30/8		00002
89	72 - 77							
96	79 - 84							
100	83 - 88							
105	88 - 93							
110	93 - 98							
116	99 - 104							
125	108 - 113							
131	114 - 119							
137	120 - 125							
141	124 - 129							
150	133 - 138							
157	140 - 145							
160	143 - 148	2 × 240	DGM 40/8		00003			
168	151 - 156							
176	159 - 164							
185	168 - 173							
200	183 - 188							
212	195 - 200							
218	201 - 206							
225	208 - 213							
235	218 - 223							
267	250 - 255	2 × 405				DGM 50/8		00004
273	256 - 261							
285	268 - 273							
326	309 - 314							
340	323 - 328							
355	338 - 343							
400	383 - 388							
406	389 - 394							
420	403 - 408							
429	412 - 417							
508	491 - 496	2 × 625	DGM 60/8		00005			
525	508 - 513							
532	515 - 520							
		2 × 790						

① Ø D = nominal diameter of the pipe clamp without installation rubber.  
With insulated pipe clamp the effective diameter Deff = Ø D - 16 mm  
② Please specify required length [m] when ordering.



# HALFEN FRAMING SYSTEMS

## Pipe Weights and Support Spacing

Threaded pipes, steel pipes			
Pipe outer diameter Ø ① [mm]	Pipe weight (empty) [kg/m]	Pipe weight (water filled) [kg/m]	Support spacing max. [m]
Threaded pipes according to DIN 10255 (medium duty)			
17.2	0.89	1.01	1.35
21.3	1.27	1.47	1.50
26.9	1.65	2.02	1.80
33.7	2.55	3.13	2.10
42.4	3.28	4.30	2.40
48.3	3.77	5.15	2.60
60.3	5.33	7.55	3.00
76.1	6.80	10.52	3.20
88.9	8.85	13.98	3.50
114.3	12.60	21.30	4.20
139.7	16.90	30.17	4.60
165.1	20.10	39.06	5.30
Steel pipe (heating pipes) according to DIN EN 10220			
17.2	0.69	0.83	1.40
21.3	0.96	1.2	1.60
26.9	1.41	1.8	1.85
33.7	2.01	2.65	2.15
44.5	2.70	3.91	2.50
48.3	2.95	4.41	2.60
51.0	3.12	4.77	2.70
57.0	3.90	5.96	2.80
60.3	4.14	6.47	3.00
63.5	4.36	6.97	3.00
76.1	5.28	9.16	3.50
82.5	6.31	10.86	3.65
88.9	6.81	12.15	3.80
101.6	8.76	15.76	4.00
108.0	9.33	17.31	4.10
114.3	9.90	18.9	4.20
127.0	12.20	23.32	4.35
133.0	12.80	25.07	4.40
139.7	13.50	27.12	4.50
152.4	16.40	32.54	4.75
159.0	17.10	34.76	4.80
168.3	18.10	36.93	4.90
177.8	21.30	43.4	5.00
193.7	25.00	51.26	5.20
219.1	31.00	64.73	5.50
267.0	40.60	91.40	5.90
273.0	41.60	95.40	5.90
298.5	51.10	117.60	6.20
318.0	57.40	129.50	6.40 ①
323.9	55.60	130.85	6.40 ①
406.4	85.90	204.40	7.10 ①
508.0	135.00	320.50	8.00 ①

Drainage pipes			
Pipe outer diameter Ø max. ① [mm]	Pipe weight (empty) [kg/m]	Pipe weight (water filled) [kg/m]	Support spacing max. [m]
Drainage pipe GA DIN 19 500 (previous version)			
60	5.300	7.505	0.60
80	7.100	11.283	0.80
112	10.300	18.791	1.15
137	13.700	26.763	1.35
162	17.300	35.437	1.60
212	32.700	64.100	2.00
Drainage pipe Cast iron (SML, ML)			
58	4.300	6.400	approx. 1.50 ②
78	5.900	9.900	
110	8.400	17.700	
135	11.800	24.500	
160	14.100	32.300	
210	23.100	54.600	
274	33.300	87.700	
326	43.200	120.800	
429	75.500	208.800	
532	104.300	311.800	
635	137.100	434.200	
Drainage pipe PE (Geberit)			
32	0.273	0.804	0.32 ③
40	0.348	1.255	0.40 ③
50	0.443	1.963	0.50 ③
56	0.500	2.463	0.56 ③
63	0.566	3.116	0.63 ③
75	0.679	4.416	0.75 ③
90	0.952	6.360	0.90 ③
110	1.432	9.503	1.10 ③
125	1.817	12.271	1.25 ③
140	2.287	15.391	1.40 ③
160	3.004	20.106	1.60 ③
200	3.830	31.457	2.00 ③
250	6.019	49.150	2.50 ③
Drainage pipe, hard PVC			
50	0.244	1.284	0.50
63	0.308	1.998	0.60
75	0.490	3.930	0.75
110	1.025	8.006	1.10
125	1.351	12.430	1.25
160	2.158	18.031	1.60

Copper pipes			
Pipe outer diameter Ø ④ [mm]	Pipe weight (empty) [kg/m]	Pipe weight (water filled) [kg/m]	Support spacing max. [m]
Copper pipes DIN EN 1057 and 12449, (bright rolled)			
10	0.252	0.302	≤ 0.50
12	0.308	0.387	
15	0.391	0.524	≤ 1.00
18	0.475	0.676	
22	0.587	0.901	≤ 1.50
28	1.110	1.601	
35	1.420	2.214	
42	1.700	2.894	≤ 2.00
54	2.910	4.873	
64	3.470	6.296	
70	3.800	7.219	
74	4.030	7.877	≤ 2.00 -3.00
80	4.360	8.894	
104	5.700	13.550	
125	10.200	21.316	≤ 2.00 -3.00
131	10.700	22.966	

- ① Observe the capacity of the pipe clamps; reduce the span if required.  
 ② Manufacturers of cast iron require that each pipe section be supported at least twice and corner elements i.e. shaped pipes each have a dedicated support.  
 ③ According to manufacturer 10 × Ø.  
 ④ For pipes with standard wall thickness.

# HALFEN FRAMING SYSTEMS

## Pipe Dimensions







Pipe Dimensions															
Threaded pipe DIN EN 10255 (medium and heavy)			Seamless steel pipe DIN EN 10220 DIN 2460 heating pipe		Insulated copper pipe Wicu-Pipe Standard with web coat		Bright copper pipe DIN EN 1057	Steel drainage pipe DIN 19 530 Loro. Steel plastic coated		Cast iron drain pipe GA DIN 19 500 and SML (old version)		Eternit-pipe DIN 19 830 (prior version)		PVC DIN 19531-10 PP DIN 19 560-10 ABS DIN 19 561-10 Rotstrich HT	
DN	Inches	Da	DN	Da	pipe Da	insul. Da	DN	DN	Da	DN	Da	DN	Da	DN	Da
							12								
							15								
10	3/8	17.2	10	17.2	12	16									
15	1/2	21.3	15	21.3	15	19	18/22								
20	3/4	26.9	20	26.9	18/22	23/27	28								
25	1	33.7	25	33.7	28	33	35							30	32
					35	40									
32	1 1/4	42.4	32	44.5			42	40	42					40	42.5
40	1 1/2	48.3	40	48.3	42	48				40	48				
			46	51										50	50
			50	57			54	50	53	50	58				
50	2	60.3	50	60.3	54	60					60				
			57	63.5			64/65					50	64		
65	2 1/2	76.1	65	76.1			76	70	73	70	78			70	75
											80				
			76	82.5			85					70	84		
80	3	88.9	80	88.9			89								
			94	101.6			100	100	102						
			100	108						100	110			100	110
100	4	114.3	100	114.3								100	116		
			113	121											
				127			125							125	125
			125	133			133	125	133	125	133				
											137				
125	5	139.7	125	139.7								125	141		
			150	159			159	150	159	150	160			150	160
150	6	165.1	150	168.3								150	168		
				177.8											
			175	193.7											
														200	200
										200	210				
			200	219.1			219	200	219			200	220		
				267											
			250	273						250	274	250	274		
				298.5											
				318											
			300	323.9						300	326	300	326		
			350	355.6						350	355				
			400	406.4											
										400	429				
			500	508											
										500	532				

DN = nominal diameter; Da = outer pipe diameter

Dimensions in mm (in inches, where stated)

# HALFEN FRAMING SYSTEMS

## Pipe Dimensions, Selection of Pipe Clamps

Pipe Dimensions													
PE DIN 19 535-10 (Geberit, Akatherm, Riamer, Supralen)		PVC Drainage pipe DIN 19 531		PVC Pressure pipe DIN 19 532 and DIN 8062		PE - Soft-pressure pipe DIN 19 533 (prior version) (Supralen)							
DN	Da	DN	Da	DN	Da	DN	Da	Ø D [mm]	Ø D [mm]	Ø D [mm]	Ø D [mm]	Ø D [mm]	Ø D [mm]
				10	16			17					
				15	20			21.5		21.5			
								27	42.5	27	42.5		
	32	25	32	25	32	20	32	33.5	48.5	33.5	48.5		
	40	32	40	32	40	25	40	42.5	56	42.5	56		
								42.5	56	42.5	56		
								48.5	64	48.5	64		64
40	50	50	50	40	50	32	50	50	64	50	64		64
50	56							56	64	56	64		64
								60	77	60	77		77
60	63	60	63	50	63	40	63	64	80	64	80	64	80
70	75	70	75	65	75	50	75	77	89	77	89	77	89
								80	96	80	96	80	96
								84	100	84	100	84	100
80	90		90	80	90		90	89	105	89	105	89	105
								100	116	100	116	100	116
100	110	100	110	100	110	65	110	110	125	110	125	110	125
								116	131	116	131	116	131
								125	141	125	141	125	141
125	125	125	125	125	125	80	125	125	141	125	141	125	141
								131	150	131	150	131	150
								137	150	137	150	137	150
	140		140		140			141	157	141	157	141	157
150	160	150	160	150	160			160	176	160	176	160	176
								168	185	168	185	168	185
								176	185	176	185	176	185
								200	212	200	212	200	212
200	200	200	200	200	200			200	212	200	212	200	212
								212	225	212	225	212	225
								218	235	218	235	218	235
250	250								267		267		267
								267	285	267	285	267	285
								273	285	273	285	273	285
300	315	300	315						326		326		326
								326	340	326	340	326	340
								355		355			
400	400	400	400					400	420	400	420		
								406	420	406	420		
								429		429			
								508	525	508	525		
								532		532			

DN = nominal diameter; Da = outer pipe diameter

Ø D = nominal diameter (see table page 32f.)

# HALFEN FRAMING SYSTEMS

## Pipe Fixing under Bridges

### Regulations, standards and basic rules

#### Regulation WAS 0, Published 2013

##### planning requirements for the drainage of bridges

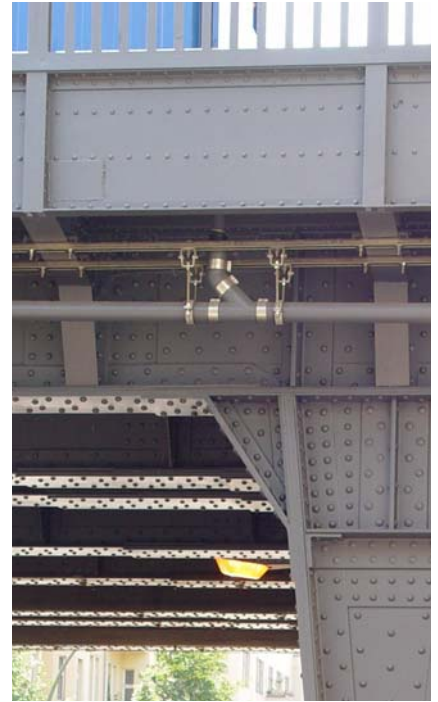
- Mandatory drawings WAS 5, 6, 13 and 15.
- Execution according to the annex for technical-conditions for contracts, (*ZTV-Ing 8-5 Zusätzlichen Technischen Vertragsbedingungen*).

#### Additional technical contracting conditions for civil engineering structures (German regulation ZTV-ING), Publ. 2013, part 8, section 5:

"Pipe Supports and fixing connections (...) must be made of stainless steel grade A4 or A5 material no 1.4401 or 1.4571 according to DIN EN 10088 and DIN EN ISO 3506."

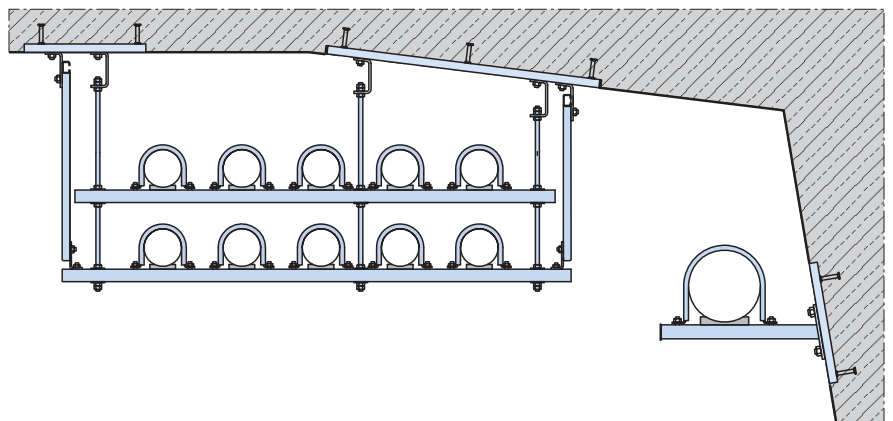
#### Standard catalogue of work specifications (STLK)

The standard catalogue of work specifications for water structures (STLK), issued by the (German) Federal ministry for transport, and digital communication (*BMVI - Bundesministerium für Verkehr und digitale Infrastruktur*) standardizes the text required for the bidding procedure in water structure projects. It expands on the contract procedures for construction work in Germany as well as on the technical regulations for excavation projects, especially the annex for technical-conditions for contracts, (ZTV-ING).



### Support structures for pipes under bridges, which are not covered by WAS regulations

The large range of HALFEN Channels, T-bolts and accessories in stainless steel grade A4 enable support structures, even with difficult boundary conditions, to be successfully completed according to customer requirements. We offer technical support for clients; we supply efficient solutions for various types of projects.



#### For more information contact HALFEN

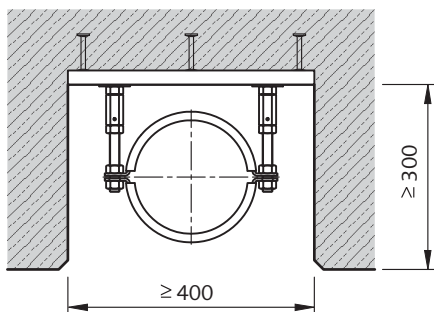
Please see the back page of this catalogue for regional contact addresses.  
[www.halfen.com](http://www.halfen.com)

# HALFEN FRAMING SYSTEMS

## Pipe Fixing under Bridges

### Specification examples

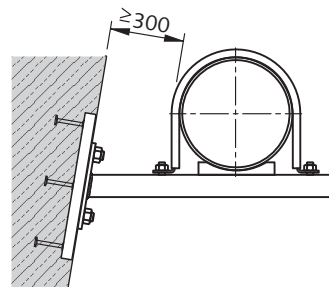
#### WAS 5 or WAS 6



Specification text:

HALFEN Pipe fastener according to WAS 6.  
Supply and install \_\_\_\_\_ piece(s) HALFEN Pipe fastener according to WAS 6, material stainless steel W 1.4571/ 1.4401 (A4) for DN \_\_\_\_.

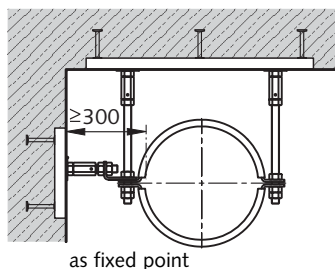
#### WAS 15



Specification text:

HALFEN Pipe fastener according to WAS 15.  
Supply and install \_\_\_\_\_ piece(s) HALFEN Pipe fastener according to WAS 15, material stainless steel W 1.4571/ 1.4401 (A4) for DN \_\_\_\_.

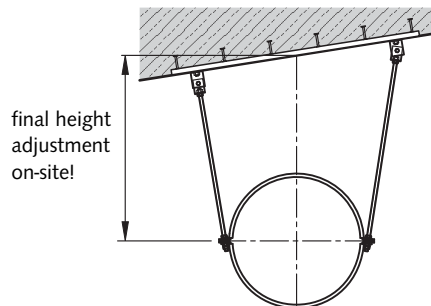
#### WAS 13 Figure 1 – Rigid fixing



Specification text:

HALFEN Pipe fastener (rigid) according to WAS 13.  
Supply and install \_\_\_\_\_ piece(s) HALFEN Pipe fastener according to WAS 13, material stainless steel W 1.4571/ 1.4401 (A4) for DN \_\_\_\_ with/without fixed point.

#### WAS 13 Figure 2



Specification text:

HALFEN Pipe fastener according to WAS 13.  
Supply and install \_\_\_\_\_ piece(s) HALFEN Pipe fastener according to WAS 13, material stainless steel W 1.4571/ 1.4401 (A4) for DN \_\_\_\_.

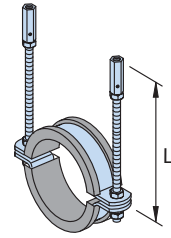
## HALFEN FRAMING SYSTEMS

### Specification Texts

#### 1. HALFEN Pipe clamp suspension

**Type Beta, zinc plated for pipe DN\_\_ Da\_\_**

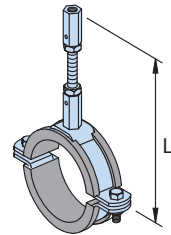
Supply and install \_\_ piece(s) HALFEN Pipe clamp suspension, consisting of pipe clamp type Beta \_\_, in finish \_\_, with installation rubber - or - without installation rubber and threaded rod M12, L = 1000 mm with hexagonal rod coupler SKM M12, with T-head bolts for fixing on pre-installed HALFEN Channel \_\_/\_\_ or for fixing with dowel.



#### 2. HALFEN Pipe clamp suspension

**Type Delta, zinc coated for pipe DN\_\_ Da\_\_**

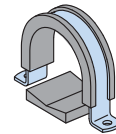
Supply and install \_\_ piece(s) HALFEN Pipe clamp suspension, consisting of pipe clamp type Delta \_\_, in finish \_\_, with installation rubber - or - without installation rubber and threaded rod M16, L = 1000 mm with hexagonal rod coupler SKM M16, with T-head bolts for fixing on pre-installed HALFEN Channel \_\_/\_\_ or for fixing with dowel.



#### 3. HALFEN Pipe clamp fixing

**System HCS RAD for Rohr DN\_\_ Da\_\_**

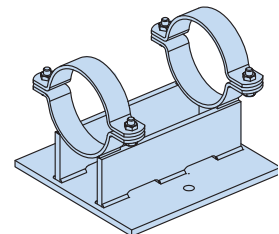
Supply and install \_\_ piece(s) HALFEN Pipe clamp suspension type Alpha HCS - RAD \_\_, in finish \_\_, with installation rubber and pipe rest - or - without installation rubber with/ or without pipe rest incl. T-head bolts for fixing of pipes to HALFEN Channels \_\_/\_\_.



#### 4. HALFEN Pipe support

**Pipe support HRG for Pipe DN\_\_ Da\_\_**

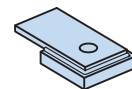
Supply and install \_\_ piece(s) HALFEN Pipe support HRG \_\_, in finish \_\_, as fixed support for assembly using T-head bolts or as a floating support with lift-off safety device and T-head bolts, appropriate for the anticipated forces.



#### 5. HALFEN Lift off safety device

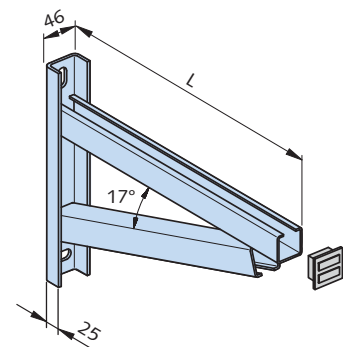
**Lift off safety device AHS**

Supply and install \_\_ piece(s) HALFEN Lift-off safety device type AHS \_\_, finish \_\_, as guides for pipe T-supports type HRG \_\_.



#### 6. HALFEN Cantilever

Supply and install \_\_ piece(s) HALFEN Cantilever type KON \_\_, for fixing pipes or other components.



# Fewer parts, more value

## HALFEN Powerclick – proven in large-scale industrial plants

**A** modular piping support system for industrial equipment construction: HALFEN Powerclick. With only a few different construction units, hundreds of support variants are possible.

### Time-saving

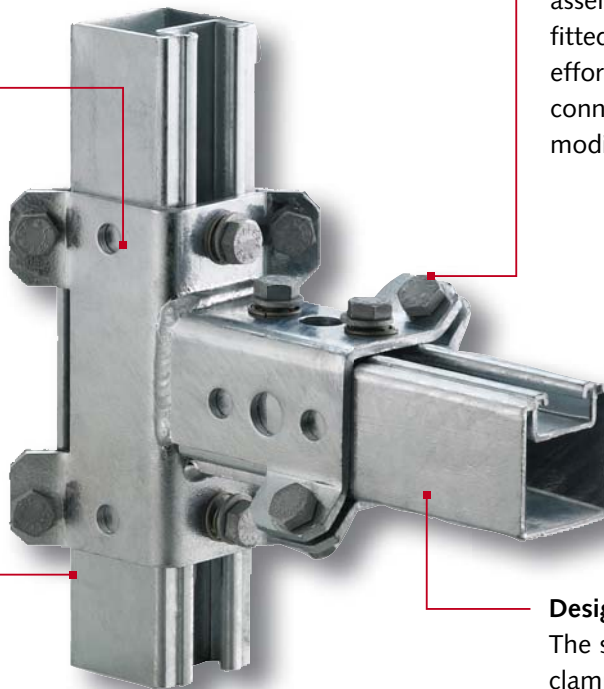
Using the HALFEN Powerclick system reduces the planning and the assembly time of your facility, whether it's for a new build, for a conversion, for an extension or when decommissioning.

### Torsion-rigid

The torsion rigidity of the channel corresponds to the torsion rigidity of steel channel LS HE 160 B; allowing heavier loads to be transferred into the main structure.

### Form-locking connection

The HALFEN Powerclick system is form-locked by serrated/toothed components. The anti-slip, height adjustable support clamp makes sure that all stresses/loads are transferred into the steel construction support.

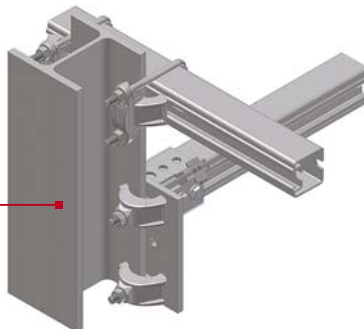


### Easy assembly

The 12 multi-functional connectors are delivered with pre-fitted quick assembly screws. All connectors are fitted with only minimal manual effort. Final adjustment for all connections is done on-site; excessive modification work is not required.

### Design-tested and certified

The system, including the support clamps, is design tested and certified according to DIN EN 13480 – harmonized European standard for "metallic industrial piping". This standard is subject to the Pressure Equipment Directive 97/23EG, obligatory since 30<sup>th</sup> May 2002.



For further information see our catalogue: "HALFEN Powerclick System 63" Technical Product Information PC 63.

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